

Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11) EP 0 838 315 A2

(12) EUROPEAN PATENT APPLICATION

(43) Date of publication:  
29.04.1998 Bulletin 1998/18

(51) Int. Cl.<sup>6</sup>: B27F 7/36

(21) Application number: 97118447.8

(22) Date of filing: 23.10.1997

(84) Designated Contracting States:  
AT BE CH DE DK ES FI FR GB GR IE IT LI LU MC  
NL PT SE  
Designated Extension States:  
AL LT LV RO SI

20.12.1996 JP 342017/96  
27.12.1996 JP 349563/96

(71) Applicant: MAX CO., LTD.  
Chuo-ku, Tokyo (JP)

(72) Inventor: Yagi, Nobuaki  
Chuo-ku, Tokyo (JP)

(74) Representative:  
Turi, Michael, Dipl.-Phys. et al  
Samson & Partner  
Widenmayerstrasse 5  
80538 München (DE)

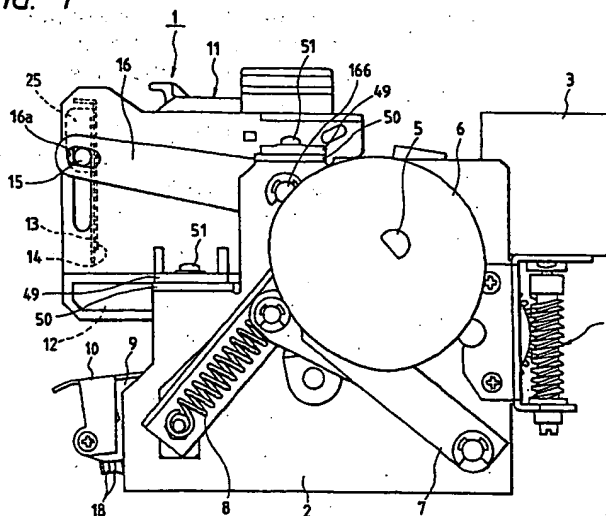
(30) Priority: 23.10.1996 JP 281028/96  
30.10.1996 JP 288710/96  
05.11.1996 JP 293037/96  
22.11.1996 JP 312434/96  
22.11.1996 JP 312435/96  
20.12.1996 JP 341995/96

(54) Electric stapler

(57) A driver unit for an electric stapler (1) comprises: a frame (2); a driver support member vertically movably mounted on the frame (2); a driver (13) having a plate-like shape, fitted to the driver member such that the driver (13) is vertically slidable in a predetermined range with respect to the driver support member; a driver hoist mechanism for driving the driver support member, driven by a motor (3) to lower from an upward

standby position to eject a staple to clinchers (18) arranged right below the driver (13); and a vertical position adjusting mechanism provided between the driver support member and the driver (13), for adjusting a vertical position of the driver (13) with respect to the driver support member.

FIG. 1



EP 0 838 315 A2

## Description

BACKGROUND OF THE INVENTION

This invention relates to an electric stapler.

Electric staplers has two types: one using staples formed into a gantry shape beforehand; and the other having a forming plate for bending staples into a gantry shape before supply them to a driver. In any one of these types, however, a staple magazine holder is placed above a table with which sheets of paper to be bound are loaded, and the table or the staple magazine holder is driven to move up and down. Then the paper is clamped between the staple magazine holder and the table, and a driver support member fitted with the driver is driven by a driver hoist mechanism to move from an upper standby position downward so that the staple on the staple guide of the staple magazine holder is driven into the paper.

The staple passed through the paper is caused to strike against a clincher plate on the table and bent into shape along guide grooves formed in the clincher plate. Rotary clinchers in place of fixed type clincher plate may otherwise be provided in order to bend the staple flat by driving the clinchers to turn after the staple is driven-in and this is called a flat clinch type electric stapler.

In the aforementioned electric stapler, the driver is coupled to a motor via cams and levers and reciprocates between the upper standby position and the lowest point. However, various inconveniences occur when an error at the lowest point exceeds an allowable value due to the tolerance of each component part and assembling precision. In other words, when the lowest position is situated above a proper one, the striking force of the driver becomes insufficient, thus lowering the staple clamping performance. When the lowest position is lower than such a proper one, the drive is caused to excessively press the staple and paper and the problem is that an overload is applied to the driver driving mechanism.

Since the height of the lowest position in the driver unit of a typical conventional electric stapler is not adjustable, adjusting work such as the replacement of the driver is needed when an error in the lowest position exceeds the allowable value and there still exists a problem arising from trouble and time necessary for assembling and maintenance work.

Furthermore, the position of a driver for use in striking staples has to be in agreement with the positions of clinchers for bending the legs of the staple thus ejected by the driver in a stapler. However, there are more elements in clincher-to-driver positional errors in the case of an electric stapler than those in a manual stapler because the electric stapler has a complicated driver mechanism and a larger number of parts. Particularly in a flat clinch type electric stapler in which the legs of staples are bent by means of pivotal clinchers, a slight positional error may cause defective clinching to occur,

thus narrowing an allowable error range.

As a typical conventional electric stapler is not equipped with a clincher-to-driver position adjusting means, the problem is that extreme precision is required during machining and assembling in order to limit an error to a predetermined value or smaller.

With respect to a staple cartridge, in a conventionally known staple detecting unit, a sensor for detecting the presence or absence of staples in the staple cartridge is provided so that no-load running is prevented by breaking a staple driving circuit when the remainder of staples is running low.

Such a sensor in the staple detecting unit is mounted in the cartridge holder of the electric stapler and in the case of a type in which a sensor like a photointerrupter or an microswitch is switched on and off by an actuator, the actuator is projected into the staple passage of the staple cartridge and brought into contact with a staple.

When the end of the staple passes by the actuator, the actuator turns to reverse the output of the sensor and the driving circuit is cut off to establish a start suspending condition.

The rotational quantity of the actuator at the time the staple passage is detected is equal to the thickness of a staple wire and because the sensor is turned on and off by a very small rotational quantity, extreme accuracy is required for machining and assembling the staple cartridge, the cartridge holder and the actuator.

Although some of the staple detecting units are provided with a non-contact sensor such as a photosensor in a cartridge holder, they tend to lack stability in detecting a staple as the threshold value of the sensor is caused to fluctuate by the slight displacement of the relative position between the staple in the staple cartridge and the sensor.

Among electric staplers whose staple feeding mechanisms are designed to feed staples by means of a longitudinally reciprocating feed pawl or an endless belt, what has a feed-pawl type staple feeding mechanism is provided with a check pawl for preventing staples from moving back in its staple cartridge.

Such a check pawl is usually installed on the downstream or upstream side of the feed pawl. In any one of these types, however, no staples can be fed by the feed pawl any longer at a point of time the last linked staple is fed forward by the feed pawl after the staples in the cartridge are totally consumed. Consequently, a few staples out of those ranging from the head to the last one within the staple cartridge become unusable.

It has heretofore been common practice to replace the staple cartridge and to discard the used one when the feeding of staples becomes impossible. If, therefore, the staple cartridge is made repeatedly usable by having it replenished with staples, it will be considered contributable to saving resources and protecting natural environment.

When a staple cartridge of such a type that a check

pawl is disposed on the downstream side of a feed pawl is replenished with new linked staples, however, the head portion of a newly supplied staple sheet is brought into contact with the rear end portion of the remaining staple sheet in the cartridge and the staple sheet thus newly supplied will not engage with the check pawl on the downstream side of the feed pawl. Consequently, the newly supplied staple sheet together with the feed pawl will repeatedly move back and forth and the problem is that no staples can be supplied to the driver portion.

In the case of a staple cartridge with the check pawl arranged on the upstream side of the feed pawl, further, newly supplied staples can be made to engage with the check pawl on condition that staples are supplied to the cartridge that has consumed its staples until the feeding of them becomes impossible. After the end of the staple sheet passes by the check pawl, there develops another problem arising from causing the staples connected together with an adhesive to be severed by the longitudinal reciprocating motion of the feed pawl, to be fed unstably or non-conformably, or otherwise having the staple cartridge clogged therewith.

Referring to Figs. 23A to 25B, there will be given several kinds of a conventional staple supporting unit. In Fig. 23A, reference numeral 341 denotes a staple pusher; 342, a driver; 343, a forming plate in the form of a gantry; 344, a staple guide; and a reference symbol S, a linked staple sheet.

The staple pusher 341 placed under the staple guide 344 is longitudinally slidably mounted on a base (not shown), urged by a spring (not shown) in the direction of a front-end plate and as shown in Fig. 23A, forced to contact the front-end plate 345. A projected portion 341a slightly narrower than the central recessed portion of the forming plate 343 is formed in the front center of the staple pusher 341, and the upper front edge portion of the staple pusher 341 is chamfered over the whole width. Moreover, a projected portion 344a in agreement with the forming dimensions of a staple is projected forward in the front central portion of the staple guide 344, and both sides of the linear staple are bent into a gantry shape by the forming plate 343 along the respective sidewalls of the projected portion 344a of the staple guide 344.

A recess 345a substantially equal in width to the staple subjected to forming is formed in the center of inner sidewall of the front-end plate 345, and the formed staple is pressed by the staple pusher 341 into the recess 345a and held by the front-end plate 345 and the staple pusher 341.

Figs. 23A and 23B show the standby state wherein a first staple S1 and one S2 on a second row have already been formed into a gantry shape, and the first one S1 stays in the recess 345a of the front-end plate 345.

As shown in Figs. 24A and 24B, the driver 342 and the forming plate 343 are integrally moved down and

simultaneously when the first staple S1 is struck by the driver 342 and starts penetrating into an object, both lateral sides of a liner staple S3 on a third row is pressed down by the forming plate 343 and bent along both the lateral sidewalls of a protrusion 345a of the staple guide 344. Further, the driver 342 and the forming plate 343 press the chamfered upper edge portion of the staple pusher 341 so as to move back the staple pusher 341. As shown in Figs. 24A and 24B, further, the driver 342 and the forming plate 343 are moved down up to the lowest point, whereby the driving and forming of the staple are simultaneously completed.

When the driver 342 and the forming plate 343 are moved up subsequently, the whole linked staple S is moved forward by a feed mechanism, and the first gantry-shaped staple is inserted in the recess 345a of the front-end plate 345. Then the staple pusher 341 is moved forward, so that the gantry-shaped staple is clamped between the front-end plate 45 and the staple pusher 341.

During the aforementioned drive-in stroke, it is desirable that the driver and the forming plate are brought into contact with the staple at the same timing and when the forming plate comes into contact with the staple pusher earlier than the driver, the staple pusher is moved back before the staple is driven into the object and the staple may tilt and buckle in posture.

When the driver otherwise comes into contact with the staple pusher earlier than the forming plate, the staple pusher is moved back before the forming, which causes nonconforming forming. Although it is therefore attempted to design a staple pusher so that a driver and a forming plate are simultaneously brought into contact with a staple pusher, forming accuracy is hardly controllable and the problem is that above-described instability due to variation with time tends to occur.

#### SUMMARY OF THE INVENTION

It is therefore a first object of the present invention to technically solve the problem of facilitating assembling and maintenance work by making adjustable the vertical position of a driver.

It is therefore a second object of the present invention to technically solve the problem of not only improving the assembling accuracy but also stabilizing the performance of an electric stapler.

It is therefore a third object of the present invention to technically solve the problem of improving operational stability in detecting a staple.

It is therefore a fourth object of the present invention to technically solve the problem of providing a staple cartridge capable of repeated use by ensuring that a staple sheet newly supplied subsequently to what is remaining in the staple cartridge is continuously fed.

It is therefore a fifth object of the present invention to technically solve the problem of improving stability the driving and forming of staples.

In order to accomplish the objects, a driver unit for an electric stapler comprising: a frame; a driver support member vertically movably mounted on the frame; a driver having a plate-like shape, fitted to the driver member such that the driver is vertically slidable in a predetermined range with respect to the driver support member; a driver hoist mechanism for driving the driver support member, driven by a motor to lower from an upward standby position to eject a staple to clinchers arranged right below the driver; and vertical position adjusting means provided between the driver support member and the driver, for adjusting a vertical position of the driver with respect to the driver support member.

Further, the present invention provides an electric stapler comprising: a frame having a driver hoist lever; a staple cartridge holder provided with the frame, for receiving a staple cartridge, wherein the staple cartridge holder is longitudinally slidable with respect to the frame; a driver placed in a front portion of the staple cartridge holder; a driver hoist mechanism coupled to the driver, wherein a staple is ejected below by striking the staple in the staple cartridge loaded in the staple cartridge holder with the driver; fixing means for securing the staple cartridge holder to any desired longitudinal position; a driver guide groove formed in the front portion of the staple cartridge holder; and a guide pin coupled to the driver fitted in the driver guide groove, wherein the guide pin is mounted in a leading end region of the driver hoist lever pivotally connected to the frame.

Still further, the present invention provides a staple detecting unit in an electric stapler for detecting staples in a staple cartridge mounted on a cartridge holder, comprising: an actuator sensor provided in the cartridge holder of the electric stapler and connected to a drive control circuit; and an actuator provided in the staple cartridge, wherein the actuator is coordinated with the actuator sensor such that the staple cartridge has been loaded in the cartridge holder, and the actuator is brought into contact with linked staples in the staple cartridge, to make the sensor detect the presence or absence of the staples.

Still further, the present invention provides a staple detecting unit in an electric stapler for detecting staples in a staple cartridge mounted on a cartridge holder, comprising: a staple detecting sensor provided in the staple cartridge; an external contact provided on an outer sidewall of the staple cartridge; a circuit contact kept in contact with an external contact provided in the cartridge holder of the electric stapler; and a drive control circuit connected to the circuit contact to make the sensor detect the presence or absence of the staples in the staple cartridge loaded in the cartridge holder.

Still further, the present invention provides a staple cartridge for an electric stapler, which staple cartridge is used for supplying linked staples to a driver passage by driving a feed pawl to longitudinally reciprocate, the staple cartridge comprising: a staple containing chamber to be replenished with linked staples; and a check pawl

for engaging with the linked staples in the staple cartridge in order to block the linked staples from moving back arranged both in front and in the rear of a range in which the feed pawl is longitudinally moved.

[0011]

#### [Means of Solution of the Problems]

In order to accomplish the object proposed according to the present invention, a staple support unit for an electric stapler comprising a staple guide for guiding linked staples in the form of linear staples bonded in parallel, a driver moved up and down along a front-end plate placed on the downstream side of the staple guide, a forming plate whose movement on the back side of the driver is interlocked with the hoist operation of the driver, and a staple pusher moved back from the passages of the driver and the forming plate when struck by the driver and the forming plate, is such that longitudinally slidable staple support plates are provided beneath the staple pusher; the staple support plates are urged by springs forward so that the staple support plates are brought into contact with the lower inner sides of the respective lateral legs of the staple; and the upper front-end portions of the staple support plates are chamfered so that the staple support plates are moved back from the passage of the driver when struck by the driver.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a side view of an electric stapler according to the present invention;

Fig. 2 is an elevational view of the electric stapler shown in Fig. 1;

Fig. 3 is a plan view of the electric stapler shown in Fig. 1;

Fig. 4 is a side view of a driver unit of the electric stapler;

Figs. 5A and 5B show elevational and a sectional views of the driver portion of a driver unit according to the present invention;

Figs. 6A, 6B and 6C are elevational, side and bottom views of a forming plate according to the present invention;

Figs. 7A, 7B and 7C are elevational, side and bottom views of a driver according to the present invention;

Figs. 8A and 8B are elevational and sectional views showing the driver portion of a driver unit according to the present invention;

Fig. 9 is a partial sectional side view of a cartridge holder and a staple cartridge in a staple detecting unit according to the present invention;

Fig. 10 shows the staple detecting according to the present invention explanatory of a state in which staples still remain;

Fig. 11 shows the staple detecting unit according to the present invention explanatory of a state in which the staples have been consumed;

Figs. 12A, 12B and 12C are explanatory of the operations of a staple feeding mechanism, respectively;

Figs. 13A and 13B are explanatory of the state of the staple cartridge before and after the staple detecting unit is loaded with the staple cartridge;

Figs. 14A and 14B show a staple sheet for using in the staple cartridge;

Fig. 15 shows a sectional view of a still further staple cartridge according to the present invention;

Fig. 16 shows the staple cartridge explanatory of such a state that staples have totally been consumed;

Fig. 17 shows the staple cartridge explanatory of such a state that it is replenished with staples;

Fig. 18 is a sectional view of a staple support unit according to the present invention;

Fig. 19 is a side view of a staple support plate of the staple support unit;

Figs. 20A and 20B are elevational and side views of a staple drive-in stroke at an initial stage;

Figs. 21A and 21B are elevational and side views of an intermediate stroke subsequent to Figs. 20A and 20B;

Figs. 22A and 22B are elevational and side views of an intermediate stroke subsequent to Figs. 21A and 21B;

Figs. 23A and 23B are elevational and side views of a conventional staple support unit with reference to the initial state of a staple drive-in stroke;

Figs. 24A and 24B are elevational and side views of the conventional staple support unit subsequent to Figs. 23A and 23B;

Figs. 25A and 25B are elevational and side views of the conventional staple support unit subsequent to Figs. 24A and 24B;

Figs. 26A and 26B are showing the operation of clinchers, more specifically, Fig. 26A is in a standby state and 26B is in a clinching state;

Fig. 27 is a side view of a table hoist mechanism in the standby state;

Fig. 28 is a side view of the table hoist mechanism when the table is moved up;

Fig. 29 is a sectional side view of a table hoist and a clincher driving mechanism in the standby state; and

Fig. 30 is a sectional side view of the table hoist and clincher driving mechanisms in a clinching state.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to the accompanying drawings, there will be given a detailed description of an embodiment of the present invention. Figs. 1 - 3 show an electric stapler 1,

the motive power of a motor 3 fitted to the rear portion of a frame 2 shown in Fig. 1 (right-hand side therein) being transmitted to a drive shaft 5 via a reduction gear mechanism 4, whereby table driving cams 6 mounted on a drive shaft 5, driver and clincher driving cams (described later are driven.

The table driving cam 6 longitudinally and reciprocally swings a table hoist lever 7, thus causing a table support arm 9 coupled via an extension spring 8 to the table hoist lever 7 to move up and down. A table 10 pivotally connected to the front-ends of the table support arms 9 faces a staple guide 12 under a staple cartridge 11.

In the staple cartridge 11 loaded in the front portion of frame 2, a roll-like staple sheet for linking together a number of bonded linear staples is contained. The staple sheet is paid out forward on the staple guide 12 within the staple cartridge 11 by a staple feeding pawl (not shown) whose movement is interlocked with the hoist operation of a driver 13 before the staple is bent into a gantry shape by a forming plate 14 which is moved up and down together with the driver 13.

The pin 15 mounted on the forming plate 14 is passed through a slot 16a in the front portion of a driver hoist lever 16, and the driver 13 mounted in the front portion of the forming plate 14 and the forming plate 14 are coupled to the driver hoist lever 16.

As shown in Fig. 4, a driver unit comprises a driver driving cam 17, the driver hoist lever 16, the driver 13 and the forming plate 14. The rear end portion of the driver hoist lever 16 mates with the driver driving cam 17 and when the driver driving cam 17 rotates once from the initial position, the driver 13 and the forming plate 14 are moved down from the upper standby position and then returned to the upper standby position again.

As shown in Fig. 2, the inner end portions of a pair of lateral clinchers 18 mounted in the front portions of the respective table support arms 9 longitudinally intersect each other and further the leading end portion 19a of a clincher arm is positioned right below the intersecting portion. The clincher arm 19 is driven by the clincher driving cam to move up and down.

When a paper detection switch (not shown) is turned on after paper is inserted in between the table 10 and the staple guide 12, the motor 3 starts to rotate the drive shaft 5, and the table hoist lever 7 tilted forward as shown in Fig. 1 is moved upward and draws up the table support arm 9. Then the paper is clamped between the table 10 and the staple guide 12, and the driver 13 and the forming plate 14 are moved down by the driver driving cam 17. Further, a staple in the front row is driven by the driver 13 into the paper on the table 10 and another one in the back row is formed by the forming plate 14 into a gantry shape.

The driver 13 is moved down up to the lowest point and when the legs of the ejected staple are moved down through the slot provided in the table 10, the leading end portion 19a of the clincher arm starts to move up. While

the lateral clinchers 18 are pressed by the leading end portion 19a of the clincher arm during the symmetrical moving-up and turning stroke, the lateral legs of the staple are pressed inward and bent by the inner edge faces of the clinchers 18.

Subsequently, the table support arm 9 and the leading end portion 19a of the clincher arm are moved down, whereas the driver 13 and the forming plate 14 are moved up and returned to the respective standby positions. Then the operation of the motor 3 is then stopped and one cycle stroke is terminated.

A description will subsequently be given of the driver unit. Fig. 5 shows a driver unit as claimed in claim 2 according to the present invention wherein an adjusting-screw base block 20 is mounted on the forming plate 14 as a driver support member and the driver 13 is fitted via the T-bolt 21 screwed into the adjusting-screw base block 20.

Fig. 6 shows the forming plate 14 provided with a forming portion 22 projecting downward from both left and right sides, and grooves 23, 24 each extending toward vertical intermediate regions from the center at both upper and lower ends. Side plate portions 25, 26 bent at right angles are each formed at both lateral ends and the upper end of the forming plate 14. A hole 27 for laterally receiving the pin 15 is provided in both lateral side plate portions 25, and holes 28 for fixing the adjusting-screw base block 20 with screws are each provided in the upper-end side plate portions 26. Moreover, a pair of lateral pawls 29 for positioning the driver 13 are cut upward in the center portion, and a pin-stopper pawl 30 is also cut upward on the left-hand side of the upper groove 23.

Fig. 7 shows the driver 13 formed with a T-groove 31 mating with the T-bolt in the upper end center, and a pair of vertical slots 32 punched in the vertical intermediate portion and used for receiving the respective pawls 29 of the forming plate 14.

As shown in Fig. 5, the adjusting-screw base block 20 is secured to the upper side plates 26 of the forming plate 14 with screws, and the T-bolt 21 is screwed from below into a vertical tapped hole 33 bored in the center of the adjusting-screw base block 20. A slot is provided in the screw-side front end (upper end in Fig. 5) of the T-bolt 21, so that the T-bolt can be rotated in any desired direction with a screw driver. The flat head of the T-bolt 21 is mated with the T-groove 31 of the driver 13 and so are the slots 32 of the driver 13 with the pawls 29 of the forming plate 14. When the T-bolt 21 rotates, the driver 13 is moved up or down in accordance with the rotational direction thereof with respect to the forming plate 14. A tapped hole 34 for a locking screw 35 is provided in the center of the front of the adjusting-screw base block 20 and by the locking screw 35, the T-bolt 21 can be fixed in an unrotatable state.

When the pin 15 is passed through the slot 16a of the driver hoist lever 16 and the slot 27 of the forming plate 14 at the time of assembling the driver unit 13, the

driver unit 13 is held with the pin 15 crossing the front of the driver unit 13 and the forming plate 14 on the back side. The driver unit 13 and the forming plate 14 are coupled to the driver hoist lever 16.

Further, the pin 15 corresponding to the position of the pin-stopper pawl 30 of the forming plate 14 has been cut smaller in diameter and by mating the pin-stopper pawl 30 with this small-diameter portion 15a, the pin 15 is secured to the forming plate 14.

To adjust the lowest position of the driver 13 at the time the stapler is driven-in, the locking screw 35 is loosened to turn the T-bolt 21 first and then tightened after the vertical position of the driver 13 is adjusted, whereby the driver unit is fixed in a proper position with respect to the driver hoist lever 16 and the forming plate 14.

Fig. 8 shows a driver according to the present invention wherein a vertical hole 37 is provided in the center of an adjusting-screw base block 36 mounted on the forming plate 14, and the rotational center shaft 38a of a tilted disc cam 38 is inserted in the hole 37 from below. A peripheral groove 38b is formed in the vertical intermediate portion of the rotational center shaft 38a, and the leading end portion of a locking screw 39 mounted on the front of the adjusting-screw base block 36 is inserted in the groove 38b and tightened so as to fix the tilted disc cam 38. The tilted disc cam 38 is in 180° (degree) rotational symmetry and the tilted disc cam 38 is mated with the T-groove 31 of the driver 13 to support the driver 13.

When the vertical position of the driver 13 is adjusted like that in the driver unit of Fig. 5, the locking screw 39 is loosened to turn the tilted disc cam 38, whereby the driver 13 is moved up or down in accordance with the rotational direction of the tilted disc cam 38. When the locking screw 39 is tightened after the vertical position is adjusted, the tilted disc cam 38 is fixed in an unrotatable state, so that the vertical position of the driver 13 with respect to the driver hoist lever 16 and the forming plate 14 is set invariable.

An adjusting the driver position with respect to the clincher will be described below.

A shaft 16b in the intermediate portion of the driver hoist lever 16 is pivotally supported by the frame 2, and a roller 57 provided in the rear end portion of the driver hoist lever 16 is mated with a driver driving cam 17 fitted to the drive shaft 5 as shown in Fig. 4. When the driver driving cam 17 is driven to turn once from the initial position, the driver 13 and the forming plate 14 are moved down from an upper standby position and returned to the upper standby position again so as to perform one cycle hoist operation.

As shown in Figs. 1 - 3, brackets 49 projecting outward to the front and rear parts are formed in the lateral sidewall portion of the staple cartridge holder 111, and screw bearing brackets 50 for mounting the brackets 49 of the staple cartridge holder 111 are also provided for the frame 2.

As shown in Fig. 3, longitudinal slots 49a are pro-

vided for the brackets 49 of the staple cartridge holder 111, and tapped holes 50a are bored in the screw bearing brackets 50 of the frame 2. Further, four locking screws 51 are inserted through the slots 49a of the staple cartridge holder 111 and fastened to the tapped holes 50a of the frame 2 so as to secure the staple cartridge holder 111 to the frame 2.

When the longitudinal position of the driver 13 with respect to the clinchers 18 is adjusted, the staple cartridge holder 111 is slid in such a state that the locking screws 51 have been loosened in order to move the guide pin 15 used to support the driver 13 along the slot 16a of the driver hoist lever 16 together with the staple cartridge holder 111. Then the locking screws 51 are tightened after the longitudinal position of the driver is adjusted and the staple cartridge holder 111 is fixed. Needless to say, no trouble is brought about the ejection of a staple because of the positional adjustment of the driver 13 since the relation position among the driver 13, the staple cartridge 11 and the staple in the staple cartridge holder 111 is not varied.

Figs. 14A and 14B show a roll-like staple sheet S for using in the cartridge holder 111. A tape T is adhered to the backside of the roll-like staple sheet S, so that the foremost staple in the staple sheet is sufficiently drawn at a predetermined position of the cartridge holder 111.

Fig. 9 shows the cartridge holder 111 and the staple cartridge 11 and in the staple cartridge 11, a roll-like staple sheet with a number of linear staples bonded in parallel and coupled together is contained. When the staple cartridge 11 is inserted from above in the cartridge holder 111, a lock pin 121 extending in the rear portion (right-hand side therein) of the lateral side plate of the cartridge holder 111 is mated by the force of a spring (not shown) with a groove 12a in the upper back portion of the staple cartridge 11, and the staple cartridge 11 is pressed forward and downward so that it is fixed.

A photointerrupter 122 mounted in the rear portion of the bottom plate of the cartridge holder 111 is inserted in the staple cartridge 11 via a hole in the bottom of the staple cartridge 11 when the photointerrupter 122 is loaded in the staple cartridge. The driver 13 and the forming plate 14 are moved down in the driver guide 11b provided in the front portion of the cartridge holder 111 and passed through a driver passage 12b in the front-end portion of the staple cartridge 11.

As shown in Fig. 10, an actuator 123 for operating the photointerrupter 122 is vertically pivotally mounted in a lower portion within the staple cartridge 11. The actuator 123 is urged by a plate spring 124 clockwise in Fig. 10 and its front-end portion is projected above a staple guide 12c via a hole made in the staple guide 12c.

The photointerrupter 122 is connected to the drive control circuit (not shown) of the electric stapler and when the output of the photointerrupter 122 is in an ON

state, the driving motor is on standby and ready for starting, whereas in an OFF state, the drive circuit is cut off, whereby the starting of the motor is prohibited.

When the staple sheet S is situated on the staple guide 12c, the front portion of the actuator 123 is pressed down by the staple sheet S and its rear portion is turned up, so that the rear end portion is released from the light path between the light emitting and receiving elements of the photointerrupter 122. The output of photointerrupter 122 is ON in this state and the motor 3 is on standby and ready for starting.

As shown in Fig. 11, the actuator 123 whose rotation has been controlled by the staple sheet S is turned clockwise when the end of the staple sheet S passes the position of the front-end portion of the actuator 123 as the remainder of the staple sheet S in the staple cartridge 11 is running out, and the rear end portion of the actuator 123 enters between the light emitting and receiving elements of the photointerrupter 122; consequently, the output of the photointerrupter 122 is changed from ON to OFF. Thus, the starting of the motor 3 of the electric stapler is prohibited. An off signal may otherwise be used to display a staple supplement message on a display unit.

In this case, a first check pawl 125 and a second check pawl 126 behind the first one are formed above the staple guide 12c and kept in contact with the surface of the staple sheet S. Reference numeral 27 denotes a staple feeding plate which longitudinally slides under the staple guide 12c, its front edge face being tilted from the upper side to the lower side.

A description will subsequently be given of a staple feeding mechanism. Figs. 12A to 12C show a staple feeding mechanism in which the staple feeding plate 127 is urged forward by a compression spring 128. In the standby state shown in Fig. 12A, the front-end portion of the staple feeding plate 127 is projected forward from the passage route of the driver 13. Further, the front end of a feed pawl 129 pivotally connected to the staple feeding plate 127 is positioned between the first and second check pawls 125, 126.

When the driver 13 is moved down after the electric stapler is started as shown in Fig. 12B, the driver 13 and the staple struck thereby are brought into contact with the front-end tilted surface of the staple feeding plate 127 and move back the staple feeding plate 127. The feed pawl 129 then moves back while sliding on the back of the staple sheet S held by the first and second check pawls 125, 126 in such a way that it is blocked from moving back. As shown in Fig. 12C, subsequently, the feed pawl 129 together with the staple feeding plate 127 is moved forward when the driver 13 moves up after the staple is ejected and the feed pawl 129 engages with a staple-to-staple recess so as to move the staple sheet S forward.

Figs. 13A and 13B show another staple detecting unit according to the present invention. As shown in Fig. 13A, a photosensor 132 is fitted in the hole provided in

a staple guide 131a in a staple cartridge 131, and an external contact 133 provided in the lower back portion of the staple cartridge 131 is connected to the photosensor 132 and a wire 134.

In the cartridge holder 135, the circuit contact 136 of the drive control circuit is provided in a position where it contacts the external contact 133 of the staple cartridge 131 at the time the staple cartridge is loaded therein. When the staple cartridge 131 is loaded in the cartridge holder 135 as shown in Fig. 13B, the external contact 133 of the staple cartridge and the circuit contact 136 of the cartridge holder are brought into contact with each other, so that the drive control circuit of the electric stapler and the photosensor 132 are connected.

The function of the this staple detecting unit is, like what is described with reference to Fig. 10, the output of the photosensor 132 is high when the staple sheet S is within the staple cartridge 131, and the driving motor is ready for starting. When the end of the staple sheet S passes the position of the photosensor 132, further, the output of the photosensor 132 is changed from ON to OFF and the motor becomes prohibited from being started.

Incidentally, the staple detecting sensor may be a magnetic sensor, a contactless sensor or the like or otherwise an actuator in combination with a microswitch may also be applicable; in other words, the present invention is not limited to the above-described embodiment thereof but may be modified in various manners within the technical range thereof and is needless to say applicable to any modified embodiment thereof.

As shown in Fig. 15, an upper closing cover 22 is mounted on the staple cartridge 11 via a rear hinge shaft 22a and when the cover is closed, a pin 122b in the front portion of the upper cover 22 is fitted in a recess in the cartridge body to lock the cover. A longitudinal staple guide 224 is provided in the lower portion of a staple containing chamber 223 in the staple cartridge, and a staple feeding plate 127 is longitudinally slidably mounted under the staple guide 224.

The front edge face of the staple feeding plate 127 is tilted from the upper to the lower side and a vertically-turnable feed pawl 226 is pivotally connected to the longitudinal intermediate portion of the staple feeding plate 127. A cylindrical pusher 227 is fitted to the rear portion of the staple feeding plate 127, and a compression spring 129 is stretched between a fixed slide guide portion 128 for supporting the rear end portion of the staple feeding plate 25 and the pusher 227.

As the lower end portion of the feed pawl 226 is pressed down by the pusher 227 urged forward by the compression spring 129, rotational force is applied so that the front portion of the feed pawl 226 is moved up and forced to contact the underside of the staple sheet S and simultaneously the staple feeding plate 127 is urged forward via the pivotal shaft of the feed pawl 226.

Further, a first check pawl 125 and a second check pawl 126 are respectively positioned in front and in the

rear of the feed pawl 226 above the staple guide 224, a space being provided longitudinally between the first and second check pawls. The first and second check pawls 125, 126 as plate springs mating with the surface of the staple sheet S block the staple sheet from moving back.

As shown in Figs. 16 and 17, the staple cartridge 11 is fitted with an actuator 32 for detecting staples, the actuator 32 being disposed in parallel to the staple feeding plate 127 and the feed pawl 226. A photointerrupter 122 mounted in the cartridge holder 111 is turned on and off by means of the rear portion of the actuator 32.

When the rear end portion of the staple sheet S is fed forward by the feed pawl 226, the actuator 32 is urged by the plate spring 129 so that its front portion turns to move up while the rear portion blocks the light-path in order to switch the drive control circuit to the start suspension state. As described above, the upper cover 22 of the staple cartridge 11 is then opened and the front-end portion of a new roll-type staple sheet is inserted in the staple guide 224. As shown in Fig. 17, further, the front-end portion of the newly supplied staple sheet S2 is brought into contact with the rear end portion of the staple sheet S1 staying in the staple guide 224 so as to engage the second check pawl 126 with the staple sheet S. At this time, the actuator 32 is turned counterclockwise as it is pushed by the staple sheet S2 and its rear portion is released from the light path of the photointerrupter 122.

When the electric stapler is then started, the feed pawl 226 engages with the front-end portion of the newly supplied staple sheet S2, so that the remaining staple sheet S1 and the newly supplied staple sheet S2 are integrally fed forward.

As shown in Fig. 18, the front edge face of the staple feeding plate 325 is tilted from the upper to the lower side and a vertically-turnable feed pawl 328 is pivotally connected to the longitudinal intermediate portion of the staple feeding plate 235. A cylindrical feed-pawl pusher 329 is fitted to the rear portion of the staple feeding plate 325, and the compression spring 129 is stretched between a fixed slide guide portion 330 for supporting the rear end portion of the staple feeding plate 325 and the feed-pawl pusher 329.

As the lower end portion of the feed pawl 328 is pressed down by the feed-pawl pusher 329 urged forward by the compression spring 129, rotational force is applied so that the front portion of the feed pawl 328 is moved up and forced to contact the underside of a staple sheet S and simultaneously the staple feeding plate 325 is urged forward via the pivotal shaft of the feed pawl 328.

Further, a first check pawl 125 and a second check pawl 126 are respectively positioned in front and in the rear of the feed pawl 328 above the staple guide 323, a space being provided longitudinally between the first and second check pawls. The first and second check pawls 125, 126 as plate springs mating with the surface



of the staple sheet S block the staple sheet from moving back.

When the driver 13 is moved down after the electric stapler is started, the driver 13 and the staple struck thereby are brought into contact with the front-end tilted surface of the staple feeding plate 325 and move back the staple feeding plate 325. The feed pawl 238 then moves back while sliding on the back of the staple sheet S held by the first and second check pawls 125, 126 in such a way that it is blocked thereby from moving back. Subsequently, the feed pawl 328 together with the staple feeding plate 325 is moved forward when the driver 13 moves up after the staple is ejected and the feed pawl 328 engages with a staple-to-staple recess so as to move the staple sheet S forward.

Fig. 19 shows the staple support plate 326 whose upper edge portion on the front edge face is chamfered. Like the staple feeding plate 325, the staple support plate 326 is pressed by the staple struck by the driver 13, moved back when the staple is driven-in and projected forward as the driver 13 moves up.

Figs. 20A to 22B show the timing of sliding the staple pusher 324 and the staple support plates 326. In the standby state shown in Figs. 20A and 20B, the staple support plates 326 are brought into contact with the lower inner sides of both lateral legs of a first staple S1 and one S2 on a second row that have been subjected to forming, and the staples thus subjected to forming are clamped between a front-end plate 12b and the staple pusher 324.

As shown in Figs. 21A and 21B, the driver 13 and the forming plate 14 are moved down and simultaneously when the first staple S1 is struck by the driver and starts penetrating into an object, both lateral sides of a liner staple S3 on a third row is pressed down by the forming plate 14 and bent along both the lateral sidewalls of a protrusion 323a of the staple guide 323 as shown in Fig. 20A. Further, the forming plate 14 presses the chamfered upper edge portion 324a of the staple pusher 324 so as to move back the staple pusher 324. However, both legs of the staple S1 that is ejected are still being guided by the staple support plates 326 at this point of time without the possibility of inclining the posture of the staple S1.

As shown in Figs. 22A and 22B, further, the upper portion of the staple S1 is brought into contact with the front chamfered portion of the staple support plates 326 so as to press the staple support plates 326 backward immediately before the driver 13 reaches the lowest point after the legs of the staple S is almost completely driven into the object.

Since the forming plate 14 and the driver 13 respectively make the staple pusher 324 and the staple support plates 326 slide, the upright posture can be held by the staple support plates 326 just until the staple is completely ejected, regardless of the timing of forming.

Although a description has been given of the case where the staple pusher 324 and the staple support

plates 326 are provided in the staple cartridge 11 according to the above-described embodiment of the invention, the present invention is not limited to the embodiment thereof but may be such that an electric stapler of the sort that provides a staple pusher for the stapler body is equipped with a staple support plate together with the staple pusher in order to constitute a staple support unit. Moreover, the present invention is not limited to the above-described embodiment thereof but may be modified in various manners within the technical range thereof and is needless to say applicable to any modified embodiment thereof.

Figs. 26A and 26B show the operation of the clinchers 18. When the legs of the staple are passed through a slot in the table 10 downward after the staple is driven by the driver 13 into paper on the table 10, the clincher arm 19 is driven by the clincher driving cam and the leading end portion 19a in the standby position as shown in Fig. 26A starts ascending. As shown in Fig. 26B then, the leading end portion 19a of the clincher arm thrusts up the inner end portions of the clinchers 18 so as to bend the lateral legs of the staple inward.

Fig. 27 shows the table hoist mechanism and for convenience of explanation, there is shown therein a state in which the clincher arm 19 and its driving mechanism have been removed from the table support arm 9. The table support arm 9 is mounted on a shaft 419 provided in the frame 2 and as described above coupled via the extension spring 8 to the table hoist lever 7.

The table hoist lever 7 is pivotally connected to the frame 2, and the roller 20 installed in the intermediate portion of the table hoist lever 7 is mated with the cam groove 6a formed in the sidewall of the table driving cam 6 above the table support arm 9. A pin 21 in the leading end portion of the table hoist lever 7 is passed through a slot 422a in the rear portion of a pin holder 422.

The extension spring 8 is hooked on a pin 23 secured to the front portion of the pin holder 422 and on the pin 21 of the table hoist lever 7. The pin 21 of the table hoist lever 7 is pulled by the spring force of the extension spring 8 in the direction of the front end of the slot 422a of the pin holder 422.

A longitudinal slot 9a is formed in the sidewall of the front portion of the table support arm 9, and the pin 23 of the pin holder 422 is passed through a pin guide groove 424 formed in the frame 2 and the slot 9a of the table support arm 9. Consequently, the space between the table support arm 9 and the table hoist lever 7 coupled via the extension spring 8 is enlarged when tension stress exceeding the holding force of the extension spring 8 is applied as a load.

The pin guide groove 424 of the frame 2 is constituted of a perpendicular portion 424a in the substantially same direction as the rotational direction of the table support arm 9 and a tilted portion 424b bending from the upper end of the perpendicular portion 424a in the direction of the pin 21 of the table hoist lever 7 and intersecting the slot 9a in the front portion of the table

support arm 9.

In the standby state shown in Fig. 27, the roller 420 of the table hoist lever 7 is situated in the maximum radial portion of cam groove 6a of the table driving cam 6, and the table hoist lever 7 is bent forward. The pin 23 of the pin holder 422 is positioned under the pin guide groove 424, and the table support arm 9 is in the lower standby position.

When a paper detection switch (not shown) is turned on after paper is inserted in between the table 10 and the staple guide 12, the motor 3 is started and the table driving cam 6 starts rotating counterclockwise in Fig. 27. When the roller 420 moves from the bulge of the table driving cam 6 toward its hollow then, the table hoist lever 7 is moved upward from the forward-bent state and the pin 23 in the front portion of the pin holder 422 moves up within the pin guide groove 424 and pushes the table support arm 9 upward.

As shown in Fig. 28, the table support arm 9 is brought into contact with paper (not shown) inserted in between the table support arms 9 and the staple guide 12 and then stops moving up. Although the ascent stop position of the table support arm 9 at the time a staple is driven-in varies with the total thickness of the paper, the variation of the distance between the front pin 23 and the rear pin 21 in the ascent stop position thereof is absorbed thereby as tension pressure deriving from the pin 21 of the table hoist lever 7 causes the extension spring 8 to extend.

Subsequently, the roller 420 reaches the minimum radial portion of the table driving cam 6, and the table support arm 9 clamps the paper by means of the spring force of the extension spring 8. Then the operation of the driver is started by a driver driving mechanism (not shown) so as to drive-in the staple and as the table driving cam 6 rotates thereafter, the roller 420 passes over the minimum radial portion of the table driving cam 6 and moves to the bulge portion.

As shown in Fig. 27, the roller 420 then reaches the maximum radial portion of the table driving cam 6 and terminates one-cycle rotation when the table support arm 9 returns the standby position.

In this table driving mechanism, the working radius of table driving cam 6 is maximized when the paper clamping load and the pressure of the driver are applied as the table support arm 9 ascends; the advantage is that the peak value of the rotational load of the motor 3 is low.

Since the tilted portion 424b of the pin guide groove 424 is tilted in the direction of the point at which the table hoist lever 7 and the table driving cam 6 mate with respect to the rotational direction of the table support arm 9, the ascending speed of the pin 23 and the table support arm 9 is made lower than the speed of the perpendicular portion 24a when the pin 23 of the pin holder 22 moves up from the standby position to the perpendicular portion 24a of the pin guide groove 424 and then moves to the tilted portion 24b during the

ascent stroke of the table support arm 9. Consequently, the rotational torque of the table support arm 9 increases because of the speed reducing action, and simultaneously the paper clamping load applied to the motor 3 is relatively reduced.

Fig. 29 shows the table driving and clincher driving mechanisms in which the clincher arm 19 and a clincher driving lever 426 are mounted on a shaft 26 provided in the longitudinal intermediate region of the table support arm 9. In the front portion of the clincher arm 19, a spring bearing portion 19b is formed and with the leading end portion 19a projecting forward further from the spring bearing portion 19b, the clinchers 18 are moved up and down.

A roller 27 installed in the rear end portion of the clincher driving lever 426 mates with a cam groove 428a in the sidewall of a clincher driving cam 428. A stopper 426a projecting forward from both lateral upper side-walls and a lower bottom plate 426b are extended up to the longitudinal intermediate position of the spring bearing portion 18b of the clincher arm 19. Further, the spring bearing portion 19b of the clincher arm 18 is formed in that it is inserted in between the stopper 426a and the bottom plate 426b.

Further, a compression spring 429 is stretched between the bottom plate 426b of the clincher driving lever 426 and the latter half portion of the spring bearing portion 425b of the clincher arm 19 so that the clincher arm 19 is urged upward with respect to the clincher driving lever 426. Further, a compression spring 430 is stretched between the bottom plate 9a of the table support arm 9 and the first half portion of the spring bearing portion 18b of the clincher arm 19 so that the clincher arm 18 and the clincher driving lever 426 are urged upward.

The clincher driving cam 428 is so formed as to move up the clincher driving lever 426 relatively with respect to the table support arm 9 after the staple is driven by the driver into the paper clamped by the table support arms 9. Moreover, the point at which the roller 427 of the clincher driving lever 426 and the clincher driving cam 428 mate is set closer to the center axis 419 of the table support arm 9, whereby the variation of the relative angle between the table support arm 9 and the clincher driving lever 426 is suppressed during the ascent stroke of the table support arm 9.

Fig. 29 shows a standby state at the same point of time in Fig. 27 wherein the table support arm 9 remains in the descent position and the clincher driving lever 426 is also brought by the clincher driving cam 428 to the descent position relatively with respect to the table support arm 9. The clincher arm 19 is urged by the longitudinal two compression springs 429, 430 upward and the top surface of the spring bearing portion 19b is forced to contact the stopper 426a of the clincher driving lever 426 and besides the clincher driving lever 426 compresses the front-side compression spring 430 via the clincher arm 19.

As the clincher driving cam 428 turns, the front portion of the clincher driving lever 426 starts moving up after the staple is driven-in, when the clincher arm 19 also moves up integrally with the clincher driving lever 426 while maintaining the ascending state with respect to the clincher driving lever 426 due to the spring force of the longitudinal compression springs 429, 430. Since the upward spring force of the front-side compression spring 430 acts on the clincher driving lever 426, almost no driving load is applied to the clincher driving cam 428.

When the leading end portion of the clincher arm 19 is brought into contact with the lower sides of the clinchers 18, the ascent of the clincher arm 19 is obstructed by the bending resistance of the legs of the staple and as shown in Fig. 30, the clincher driving lever 426 driven by the clincher driving cam 428 compresses the rear-side compression spring 429 and is moved up further.

Thus, the synthesized spring force of the longitudinal compression springs 429, 430 acts on the clincher arm 19 and the clinchers 18 and as the rear-side compression spring 429 is compressed, its spring force is increased. When the rotational torque of the clinchers 18 by means of the spring force becomes well over the bend-yield point of the staple, the clinchers 18 are turned to bend the legs of the staple as shown in Fig. 26B.

Subsequently, the table support arm 9 and the clincher driving lever 426 start the descent stroke and the stopper 26a at the fore-end of the clincher driving lever 426 is brought into contact with the spring bearing portion 19b of the clincher arm 19 and presses the clincher arm 19 downward. While the clincher arm 19 is compressing the front-side compression spring 430, the clincher driving lever 426 and the clincher arm 19 are integrally moved down and return to the standby position of Fig. 29.

The synthesized spring force of the longitudinal two compression springs 429, 430 thus acts on the clinchers 18 when the staple is bent. However, since the rotational load of the clincher driving cam 428 during the ascent stroke of the clincher arm 19 is only the compressive counterforce of the rear-side compression spring 429 in the state shown in Fig. 30, the driving load applied to the motor 3 is halved.

Further, the clincher arm 19 is pivotally fitted to the clincher driving lever 426, and the bending counterforce of the staple transmitted from the clinchers 18 and the clincher arm 19 to the clincher driving lever 426 and the clincher driving cam 428 is so controlled by the compression springs 429, 430 that it is set at a constant value or lower, so that no overload is applied to the driving system.

Since an error in the stroke of the clincher driving lever 426 driven by the cam is absorbed by the compression springs 429, 430, the tolerance of the driving system is prevented from affecting the rotational angles

of the clinchers 417, and insufficiency in bending the staple or the application of excessive pressure thereto is also preventable.

Incidentally, the present invention is not limited to the above-described embodiment thereof but may be modified in various manners within the technical range thereof and is needless to say, applicable to any modified embodiment thereof.

As set forth above, the driver unit of the electric stapler according to the present invention is capable of fine adjustment of the vertical position of the driver. Therefore, tolerance of each component part and a positional error due to variation with time can be obviated by adjustment with the effect of not only facilitating assembling and maintenance work but also improving operating accuracy.

As set forth above, the present invention contributes to the stabilization of performance since the positional error due to the tolerance of each component part can be obviated by finely adjusting the longitudinal position of the driver with respect to the clinchers.

As set forth above, since the staple detecting unit of the electric stapler according to the present invention is fitted with the sensor or the actuator of the sensor in the staple cartridge, the variable factor of the positional relation between the staple and the sensor or the actuator in the staple cartridge is reducible in comparison with the conventional electric stapler equipped with a staple detecting means in a cartridge holder and thus operational stability in detecting a staple.

As set forth above, since the staple cartridge of the electric stapler according to the present invention is provided with the check pawl in front and in the rear of the staple feeding pawl, the front and rear staple sheets are held so that they are not movable backward by newly supplying and engaging a staple sheet with the rear check pawl when the staples are used up, whereby staples are continuously supplied by the feed pawl. Thus, the staple cartridge for the feed-pawl type electric stapler is not only repeatedly usable but also contributable to the saving of resources and environment protection.

As set forth above, according to the present invention, the staple support unit which slides separately from the staple pusher 24 is provided, so that the posture of the staple is held by the staple support unit just until the staple is completely ejected. Consequently, unlike the conventional case where a staple is supported with a single integral staple pusher, the possibility of making the staple buckle as its posture is inclined when it is driven-in or causing nonconforming forming is obviated and forming stability is improved.

## Claims

1. A driver unit for an electric stapler comprising:

- a frame;
- a driver support member vertically movably

mounted on the frame;

a driver having a plate-like shape, fitted to the driver member such that the driver is vertically slidable in a predetermined range with respect to the driver support member;

a driver hoist mechanism for driving the driver support member, driven by a motor to lower from an upward standby position to eject a staple to clinchers arranged right below the driver; and

vertical position adjusting means provided between the driver support member and the driver, for adjusting a vertical position of the driver with respect to the driver support member.

2. The driver unit for an electric stapler as claimed in claim 1, wherein the vertical position adjusting means comprises:

a vertical tapped hole formed vertically in the driver support member;

a T-bolt fitted into the tapped hole from below;

a T-groove formed in an upper portion of the driver so as to fit the head of the T-bolt into the T-groove; and

a T-bolt locking screw fitted into the driver support member.

3. The driver unit for an electric stapler as claimed in claim 1, wherein vertical position adjusting means comprises:

a tilted disc cam having a rotational center shaft;

a peripheral groove formed in the rotational center shaft of the tilted disc cam;

a vertical hole formed in the driver support member, into which the rotational center shaft is fitted from below;

a T-groove formed in an upper portion of the driver so as to mate the tilted disc cam with the T-groove;

a tilted disc-cam locking screw fitted into the driver support member, and mating the tilted disc-cam locking screw with the peripheral groove of the rotational center shaft.

4. An electric stapler comprising:

a frame having a driver hoist lever;

a staple cartridge holder provided with the frame, for receiving a staple cartridge, wherein the staple cartridge holder is longitudinally slidable with respect to the frame;

a driver placed in a front portion of the staple cartridge holder;

a driver hoist mechanism coupled to the driver,

wherein a staple is ejected below by striking the staple in the staple cartridge loaded in the staple cartridge holder with the driver;

fixing means for securing the staple cartridge holder to any desired longitudinal position;

a driver guide groove formed in the front portion of the staple cartridge holder; and

a guide pin coupled to the driver fitted in the driver guide groove, wherein the guide pin is mount in a leading end region of the driver hoist lever pivotally connected to the frame.

5. A staple detecting unit in an electric stapler for detecting staples in a staple cartridge mounted on a cartridge holder, comprising:

an actuator sensor provided in the cartridge holder of the electric stapler and connected to a drive control circuit; and

an actuator provided in the staple cartridge, wherein the actuator is coordinated with the actuator sensor such that the staple cartridge has been loaded in the cartridge holder, and the actuator is brought into contact with linked staples in the staple cartridge, to make the sensor detect the presence or absence of the staples.

6. A staple detecting unit in an electric stapler for detecting staples in a staple cartridge mounted on a cartridge holder, comprising:

a staple detecting sensor provided in the staple cartridge;

an external contact provided on an outer side-wall of the staple cartridge;

a circuit contact kept in contact with an external contact provided in the cartridge holder of the electric stapler; and

a drive control circuit connected to the circuit contact to make the sensor detect the presence or absence of the staples in the staple cartridge loaded in the cartridge holder.

7. A staple cartridge for an electric stapler, which staple cartridge is used for supplying linked staples to a driver passage by driving a feed pawl to longitudinally reciprocate, the staple cartridge comprising:

a staple containing chamber to be replenished with linked staples; and

a check pawl for engaging with the linked staples in the staple cartridge in order to block the linked staples from moving back arranged both in front and in the rear of a range in which the feed pawl is longitudinally moved.

8. An electric stapler comprising:

a staple guide for guiding linked staples in the form of linear staples bonded in parallel;

a driver moved up and down along a front-end plate placed on the downstream side of the staple guide;

a forming plate whose movement on the back side of the driver is interlocked with the hoist operation of the driver;

a staple pusher moved back from the passages of the driver and the forming plate when struck by the driver and the forming plate; and

longitudinally slidable staple support plates are provided beneath the staple pusher, wherein the staple support plates are urged by springs forward such that the staple support plates are brought into contact with the lower inner sides of the respective lateral legs of the staple, and the upper front-end portions of the staple support plates are chamfered such that the staple support plates are moved back from the passage of the driver when struck by the driver.

25

30

35

40

45

50

55

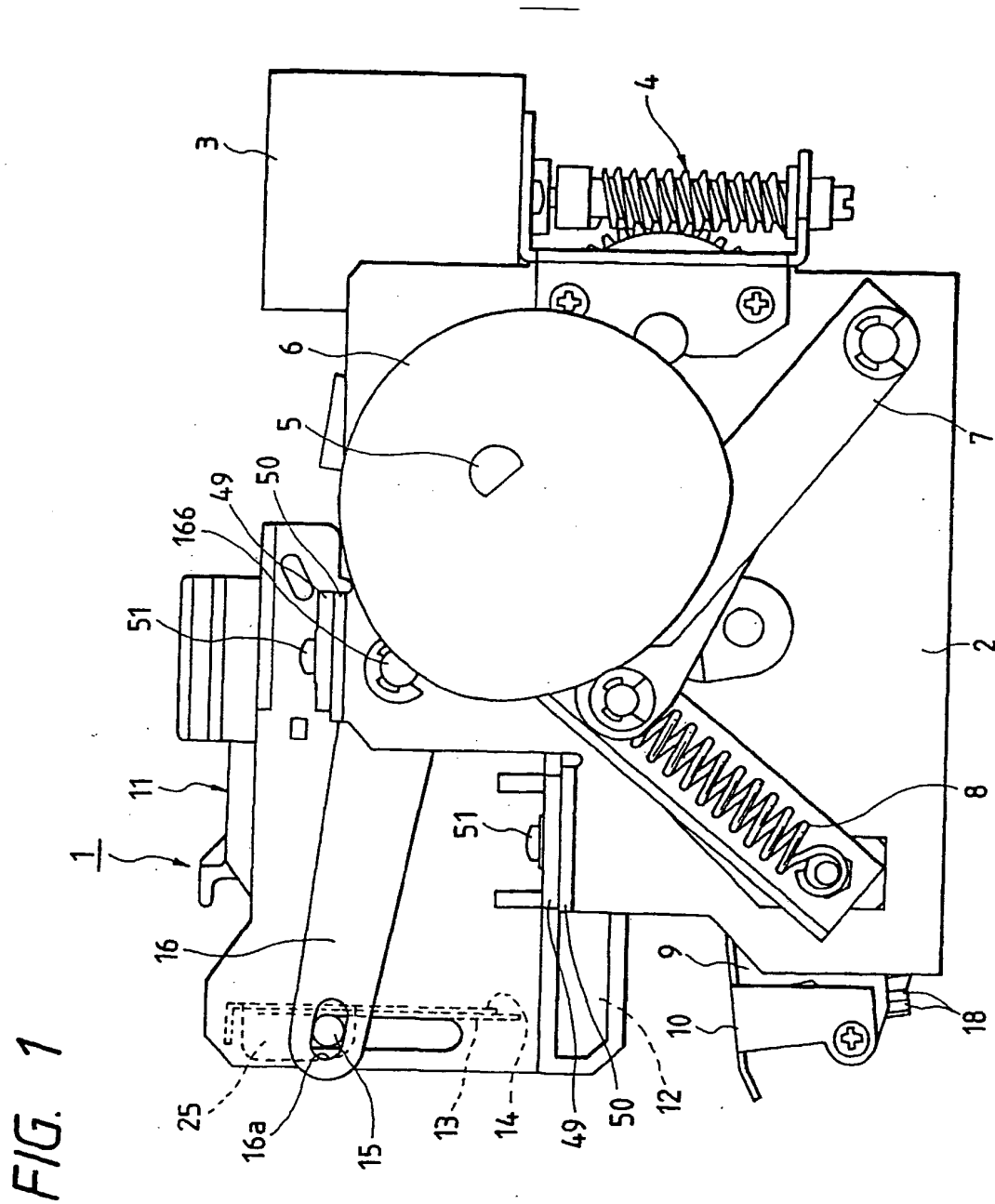


FIG. 2

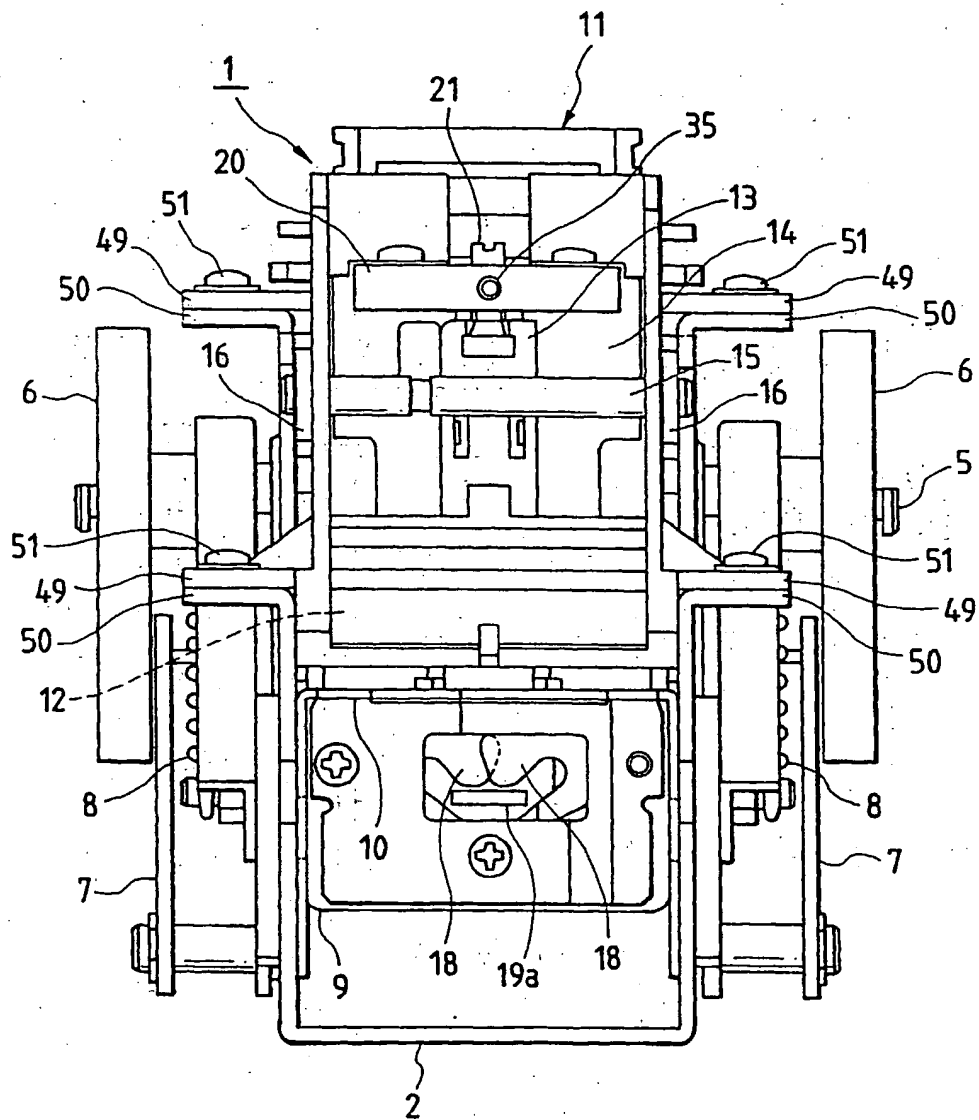


FIG. 3

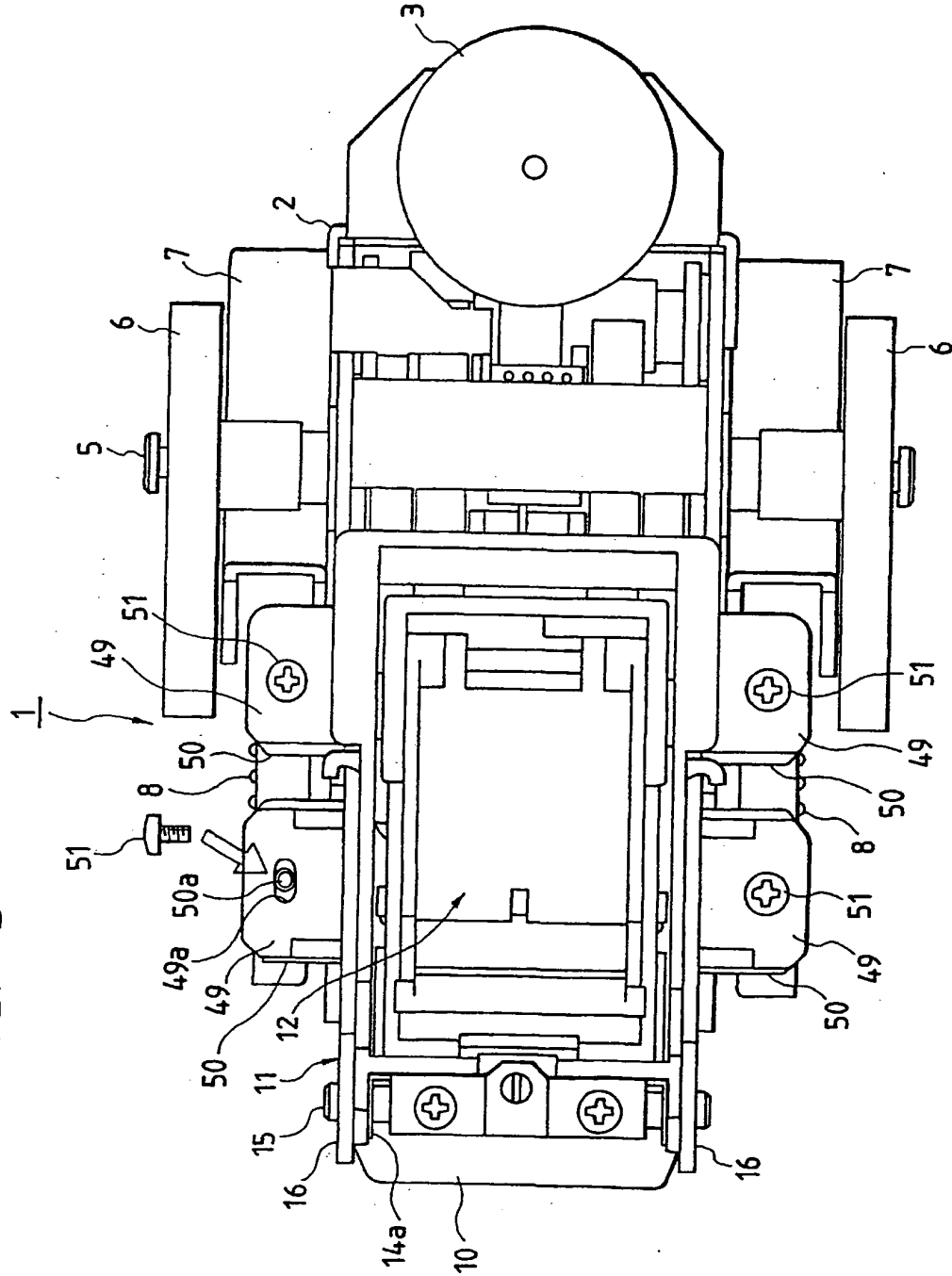




FIG. 4

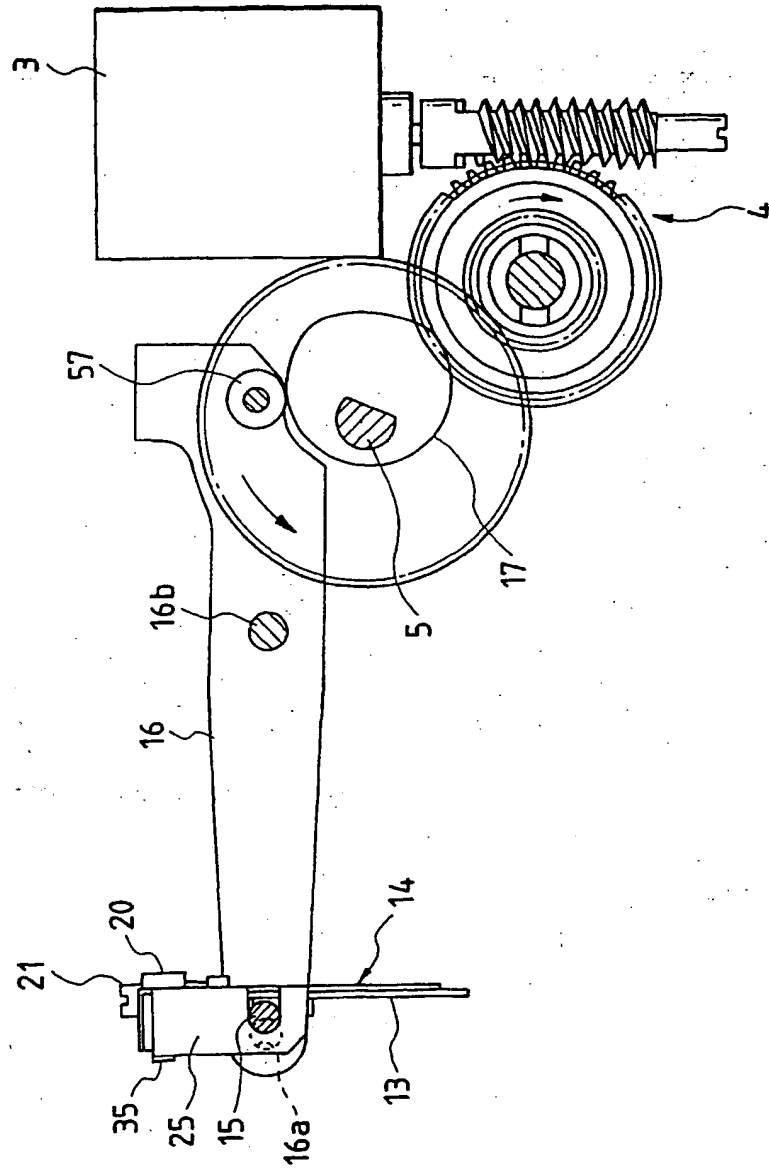


FIG. 5A

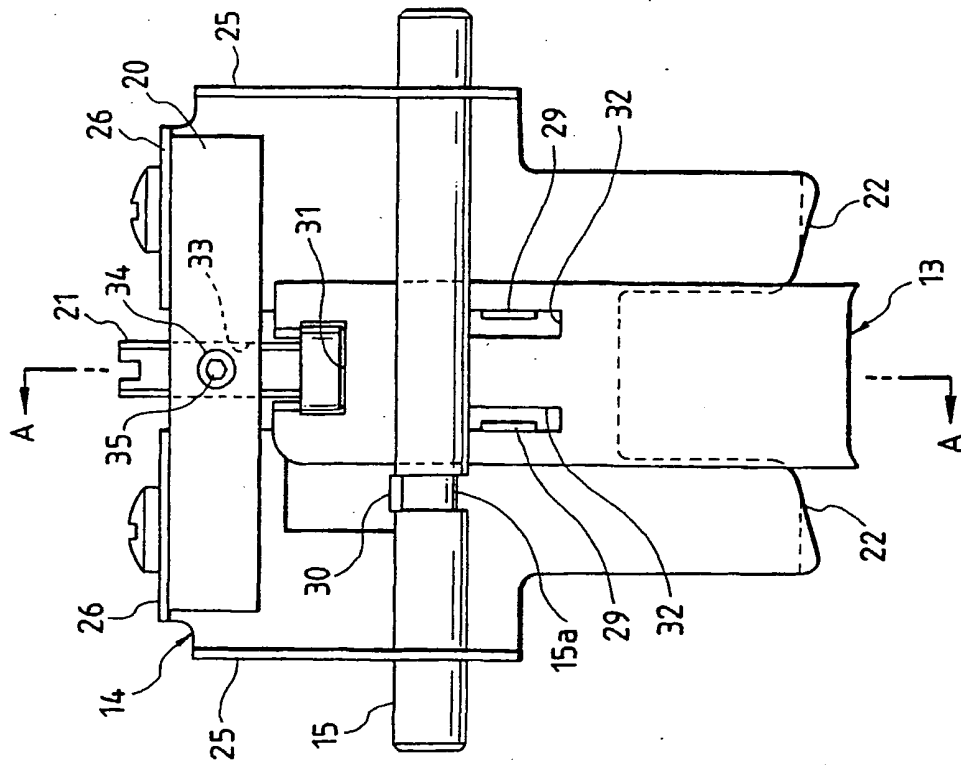


FIG. 5B

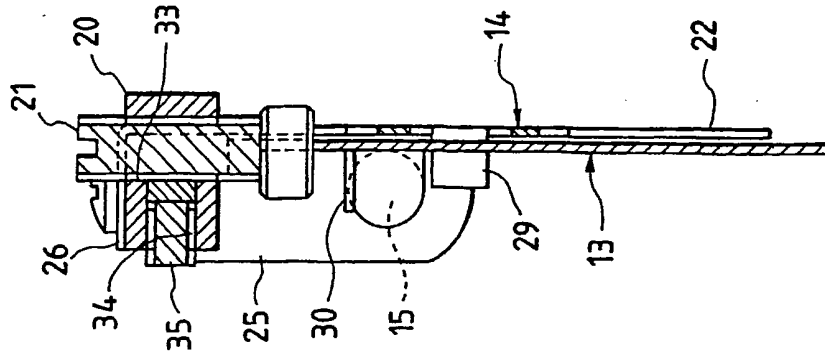


FIG. 6A

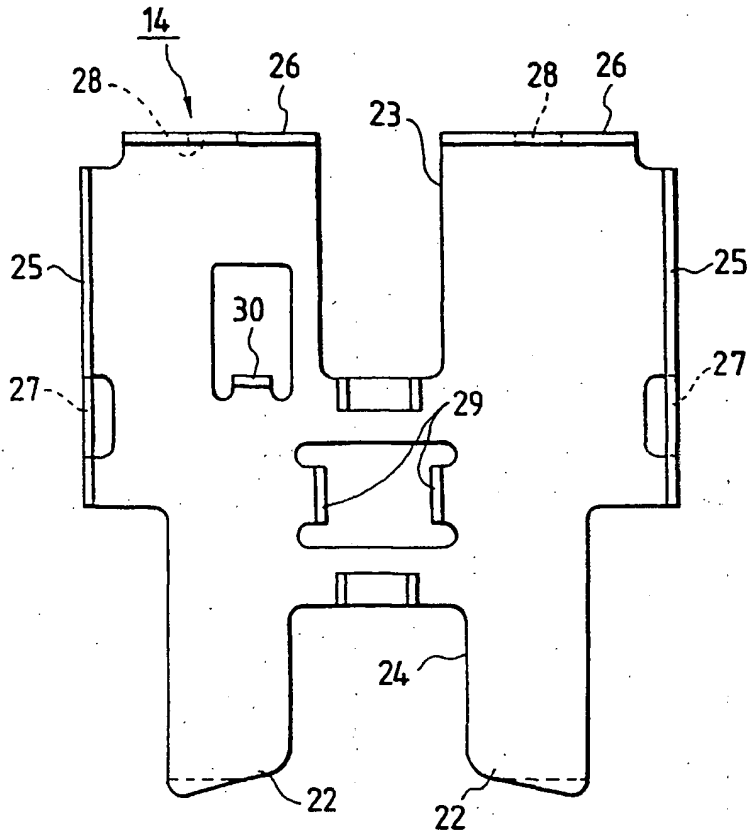


FIG. 6B

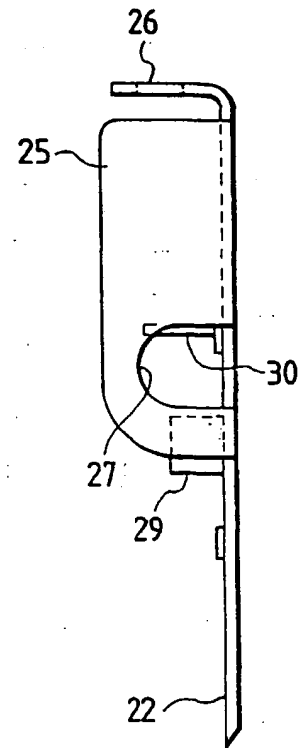


FIG. 6C

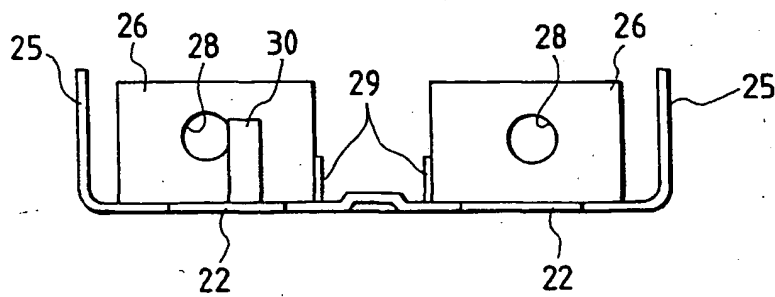


FIG. 7A

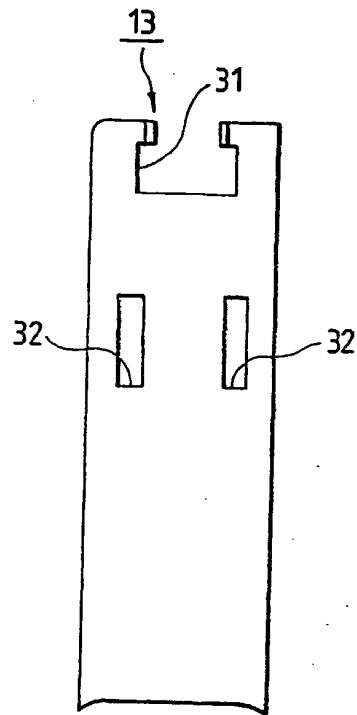


FIG. 7B



FIG. 7C

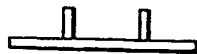


FIG. 8A

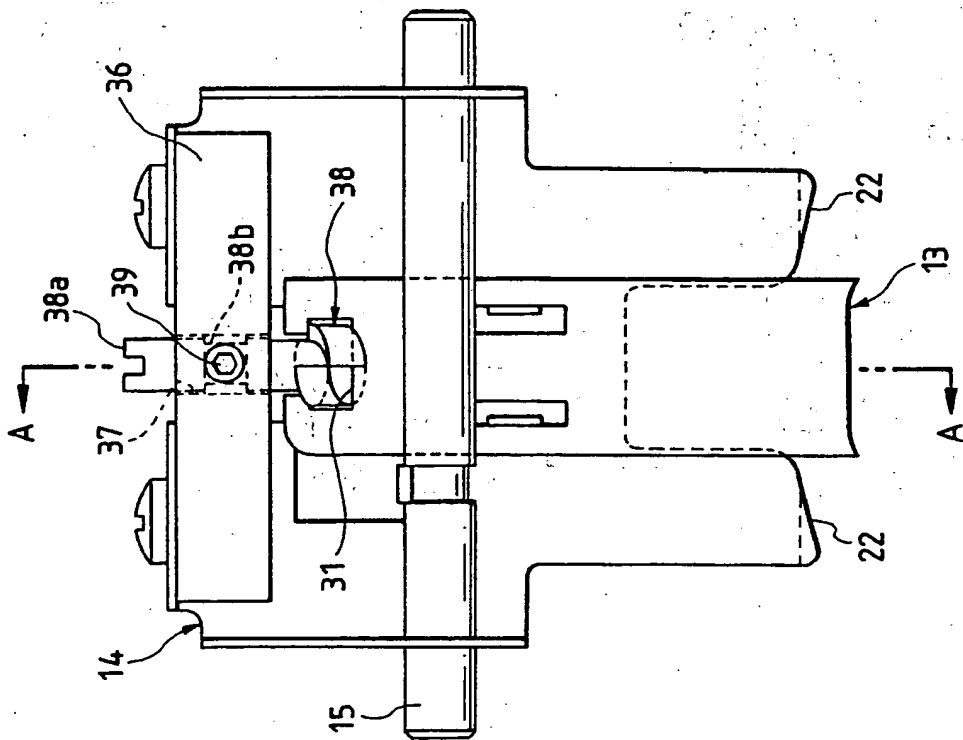


FIG. 8B

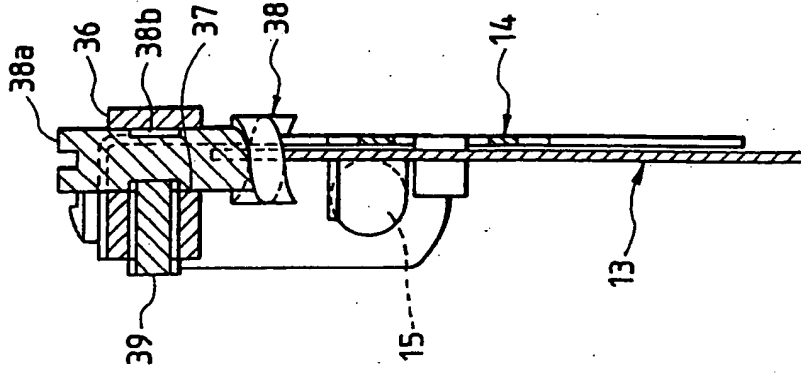


FIG. 9

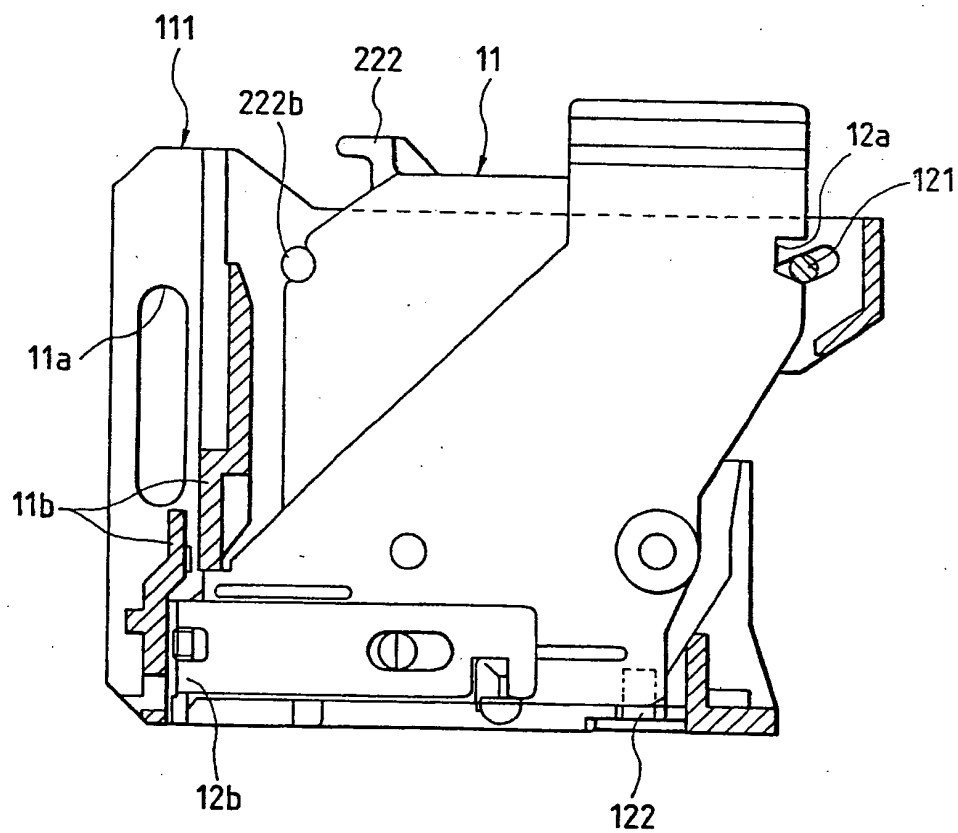


FIG. 10

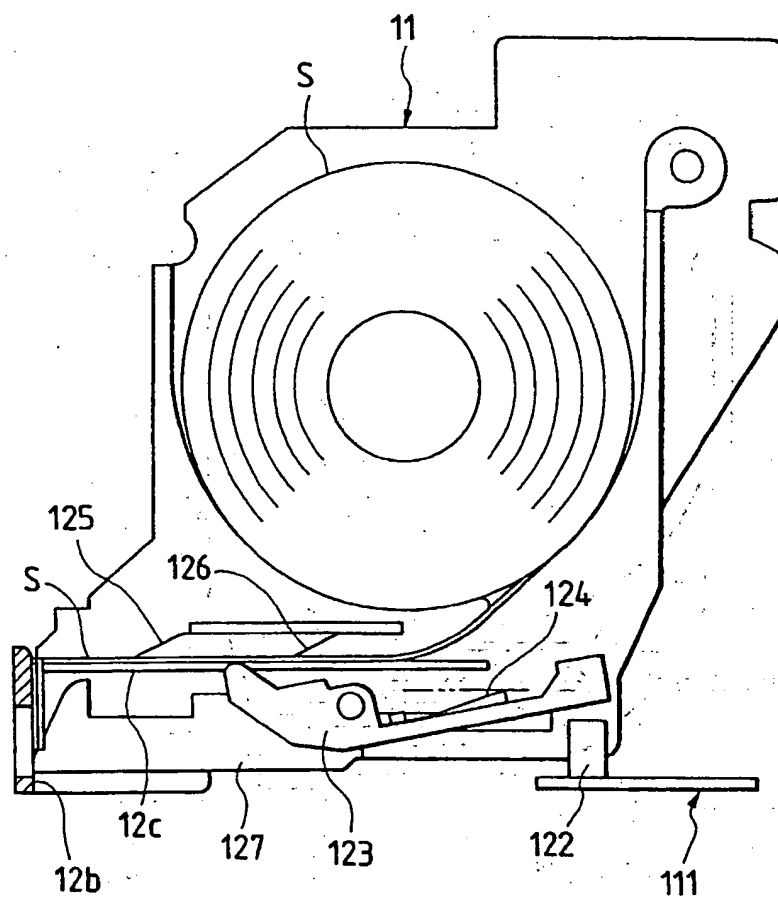


FIG. 11

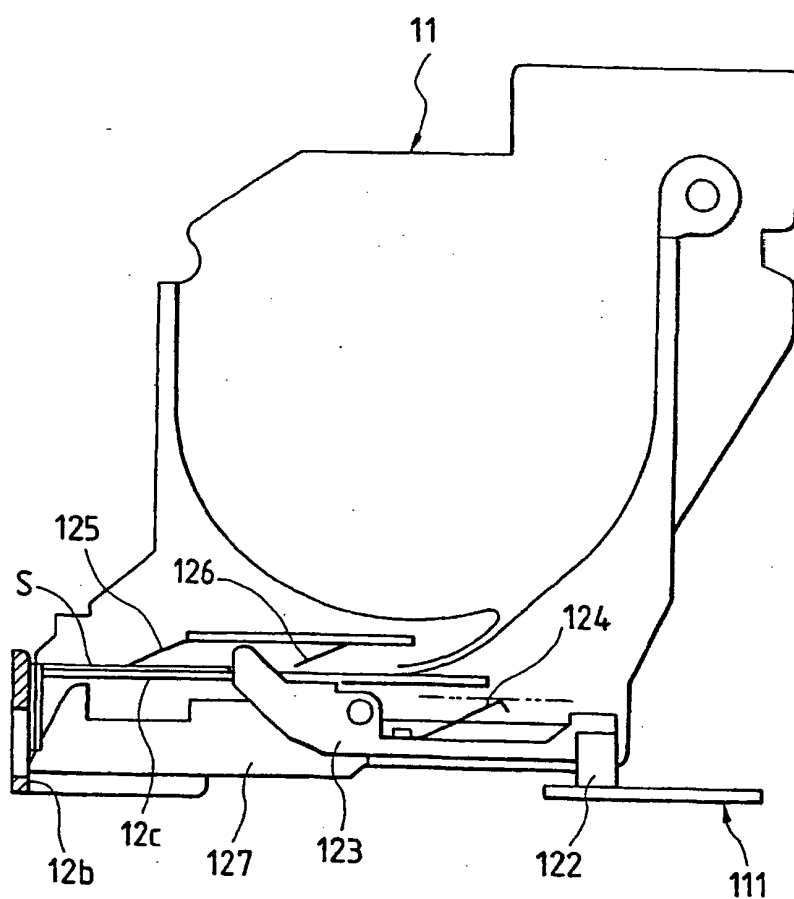




FIG. 12C

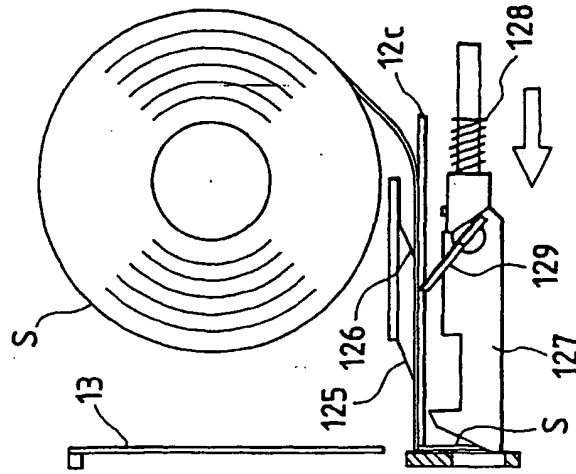


FIG. 12B

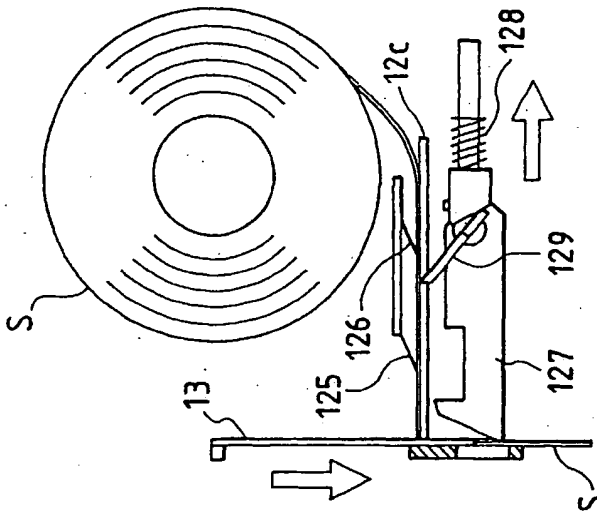


FIG. 12A

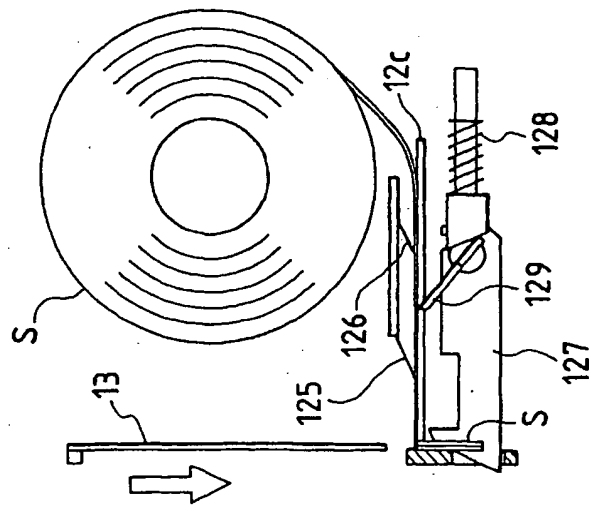


FIG. 13A

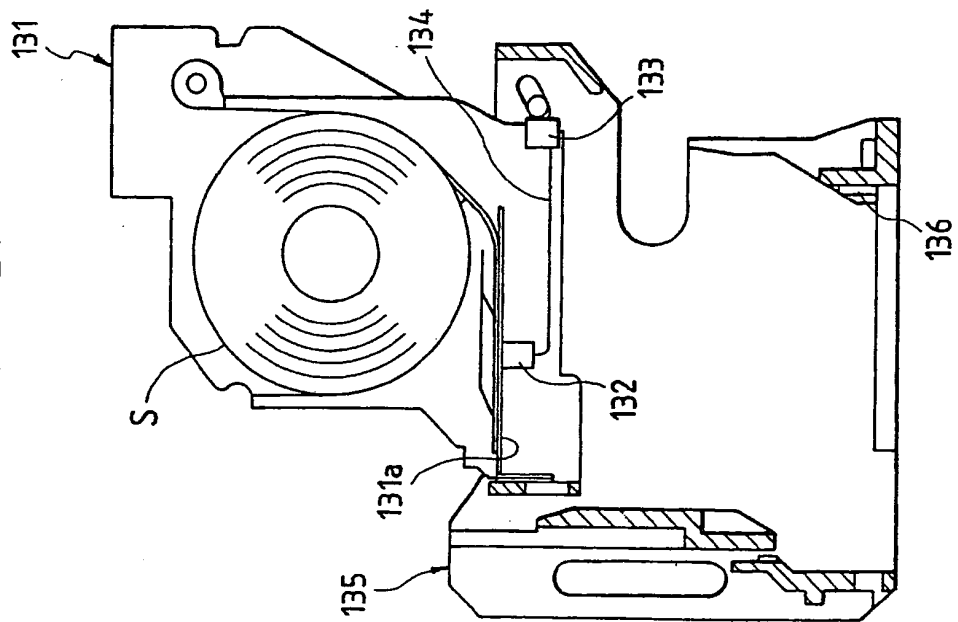


FIG. 13B

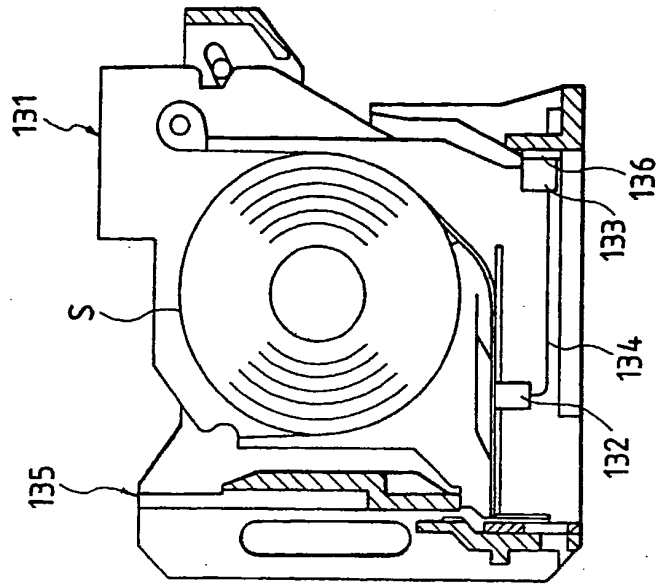


FIG. 14A

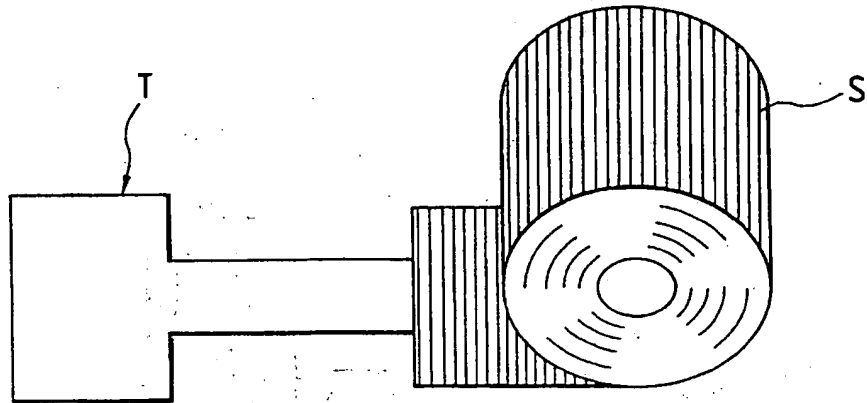


FIG. 14B

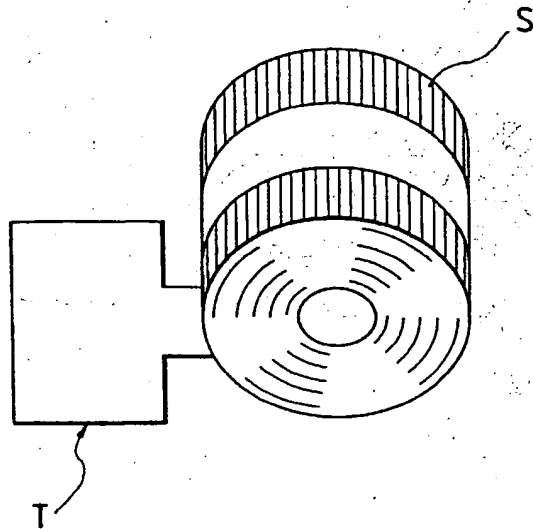


FIG. 15

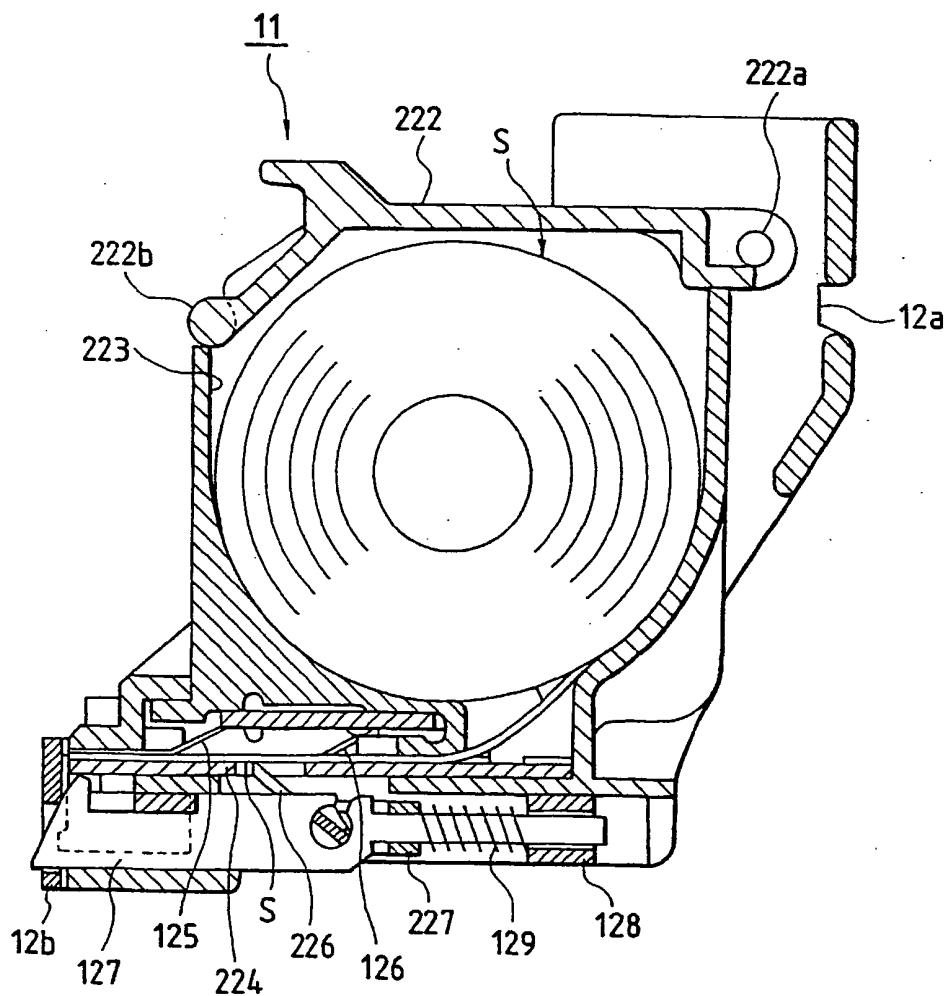


FIG. 16

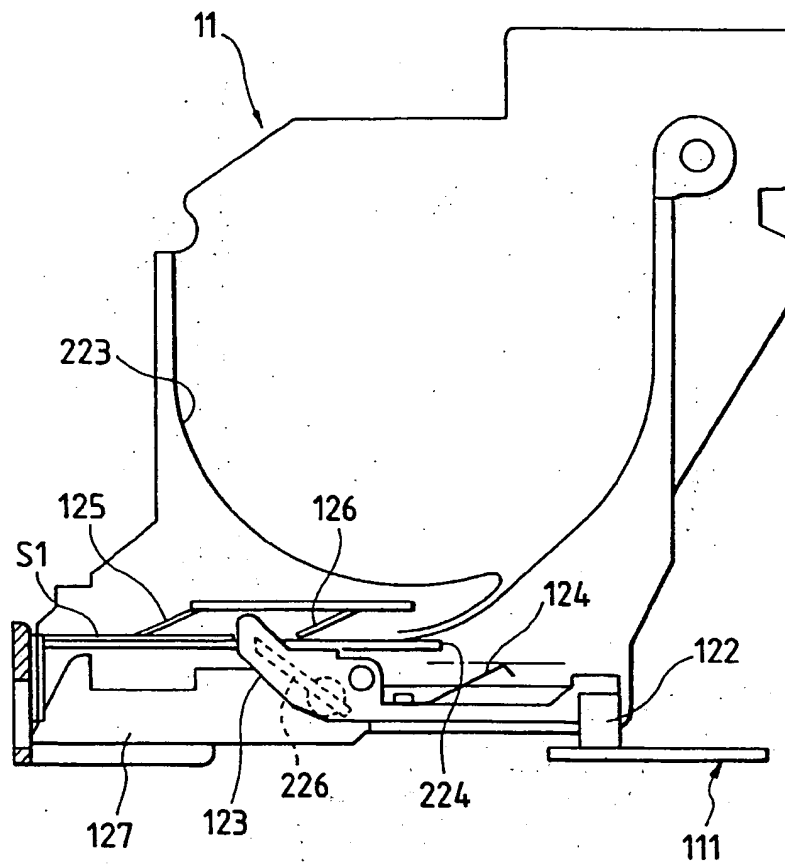


FIG. 17

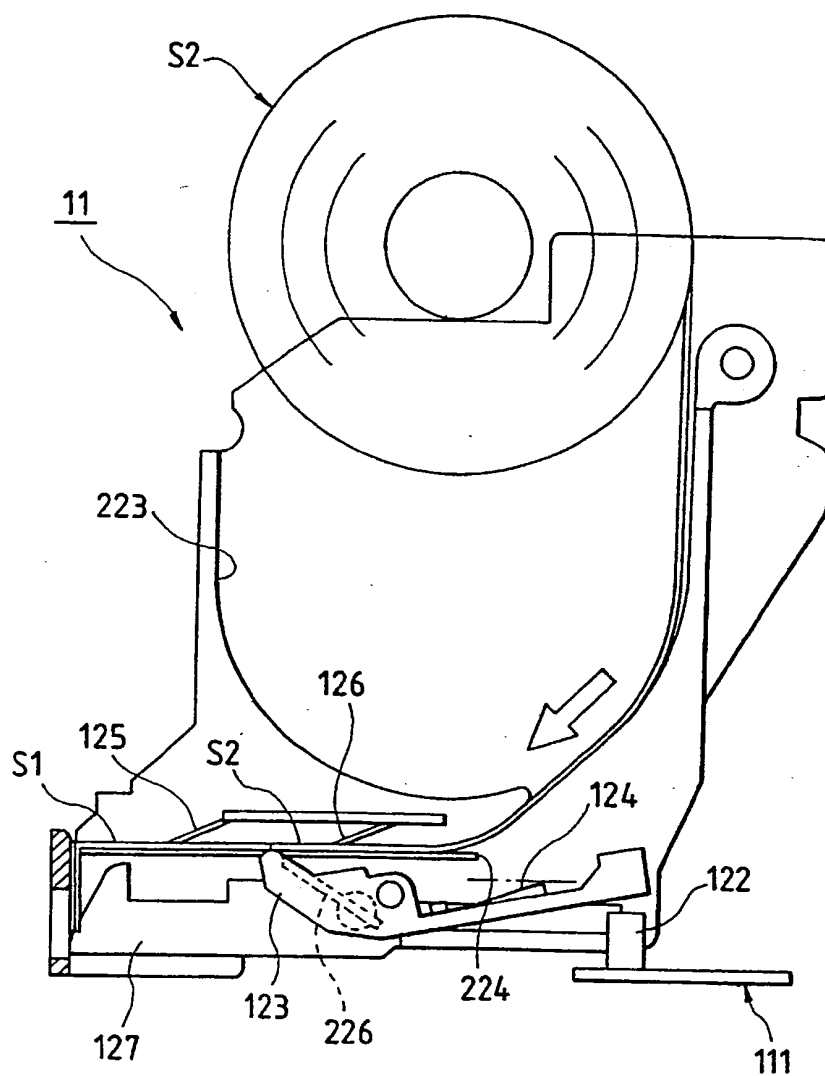


FIG. 18

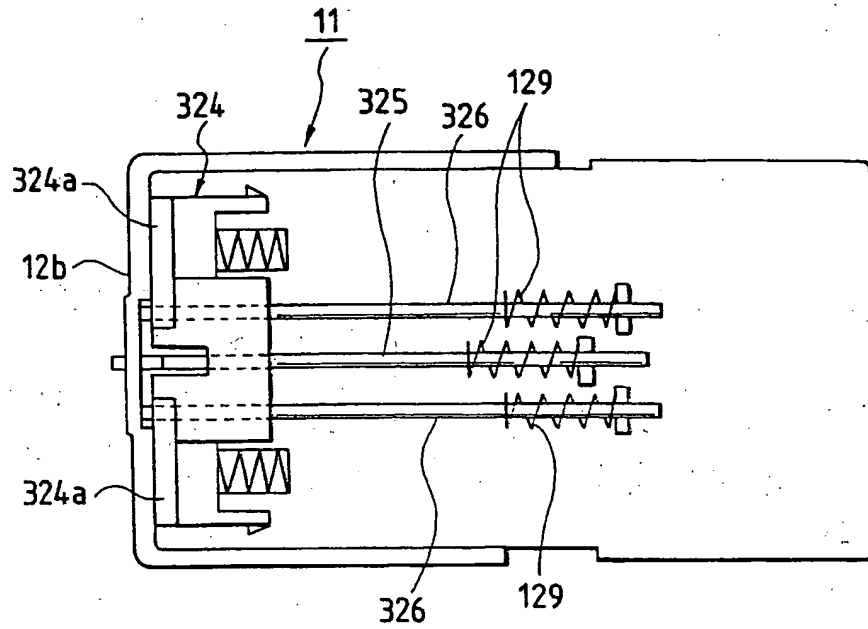


FIG. 19

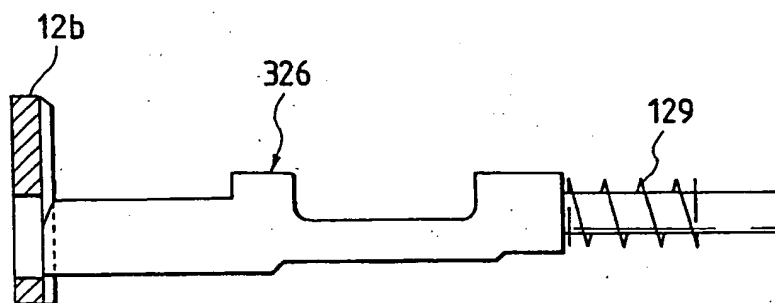


FIG. 20A

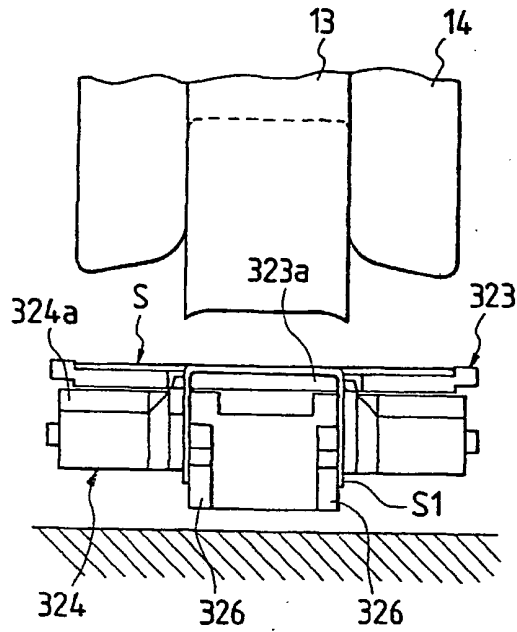


FIG. 20B

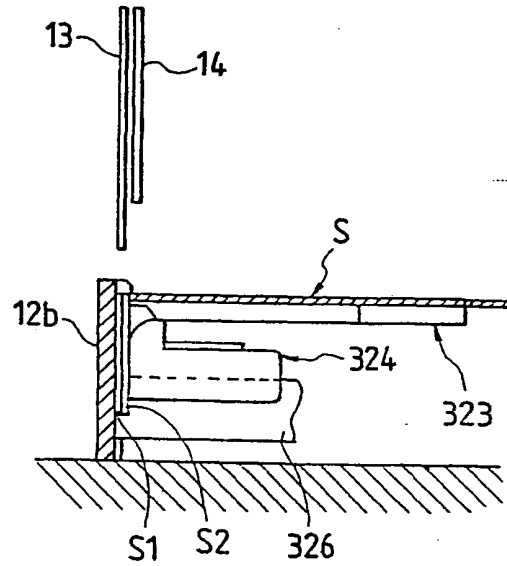


FIG. 21A

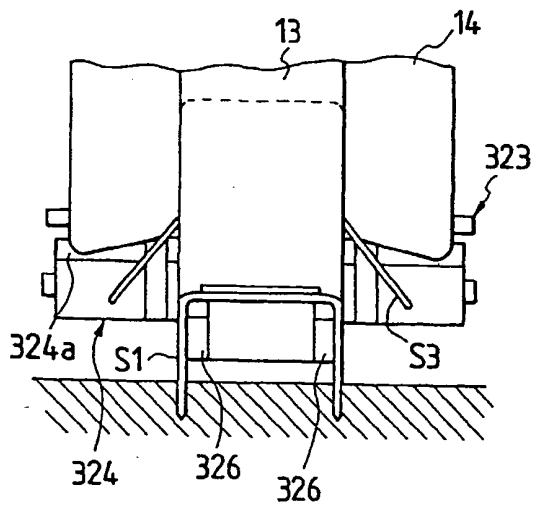


FIG. 21B

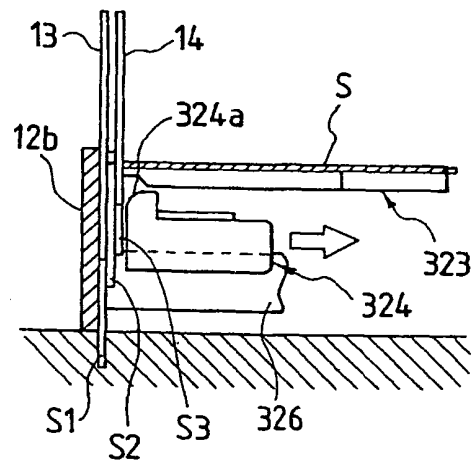




FIG. 22A

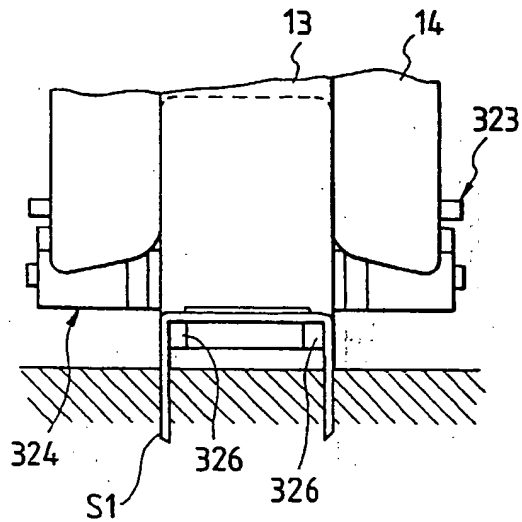


FIG. 22B

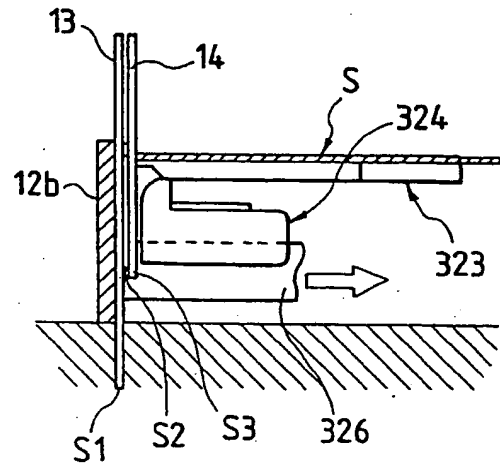


FIG. 23A

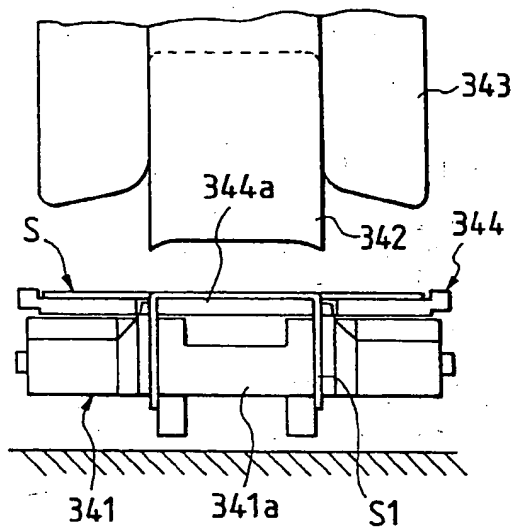


FIG. 23B

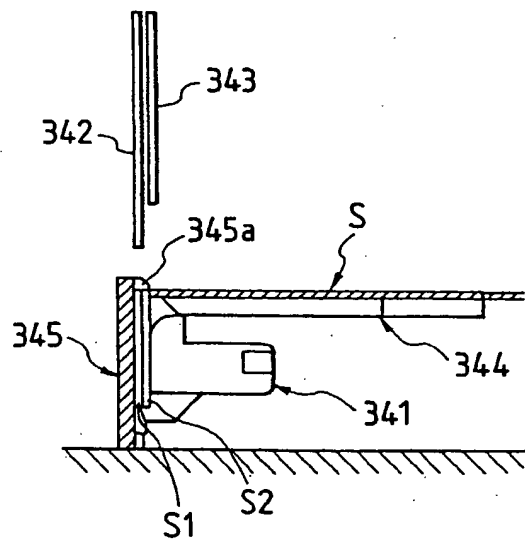


FIG. 24A

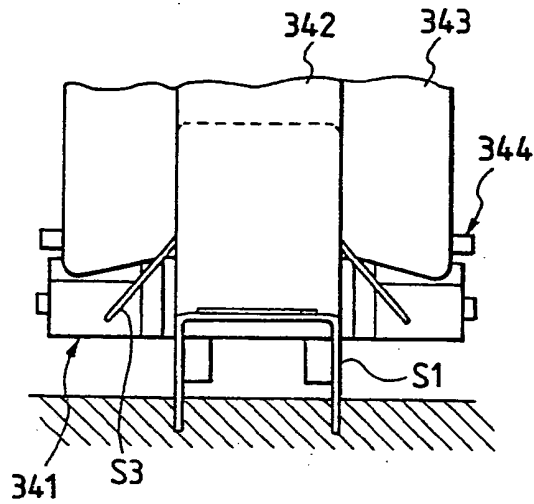


FIG. 24B

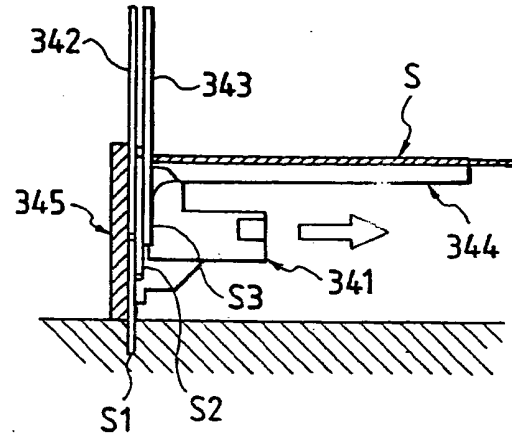


FIG. 25A

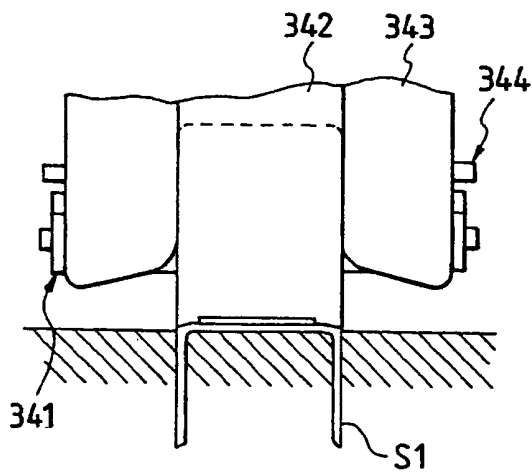


FIG. 25B

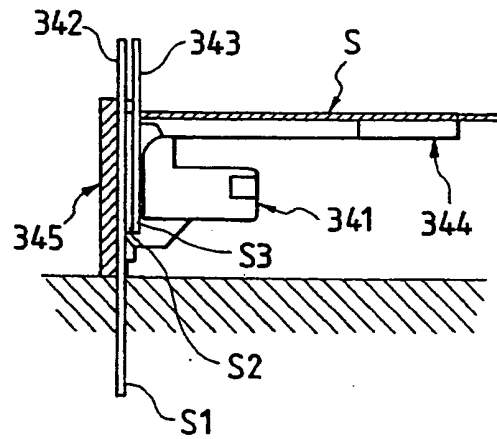


FIG. 26A

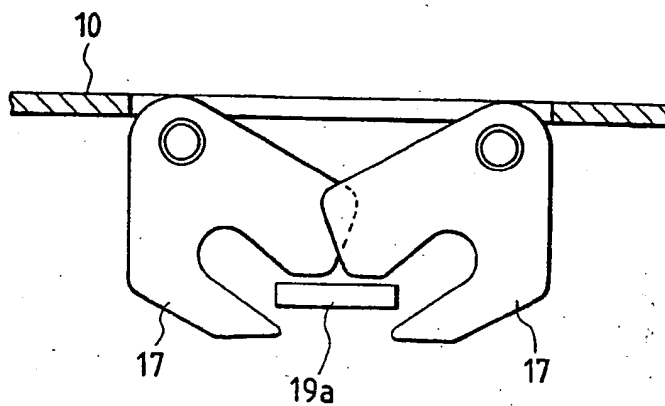


FIG. 26B

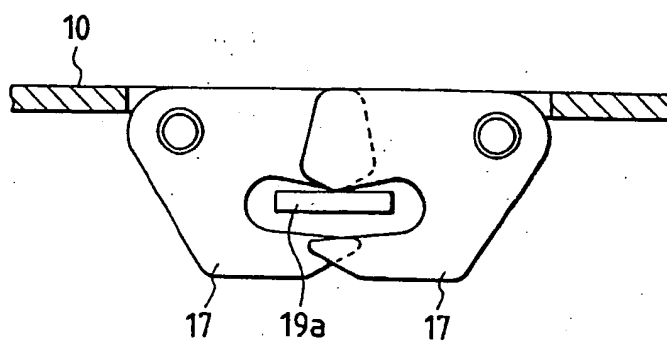


FIG. 27

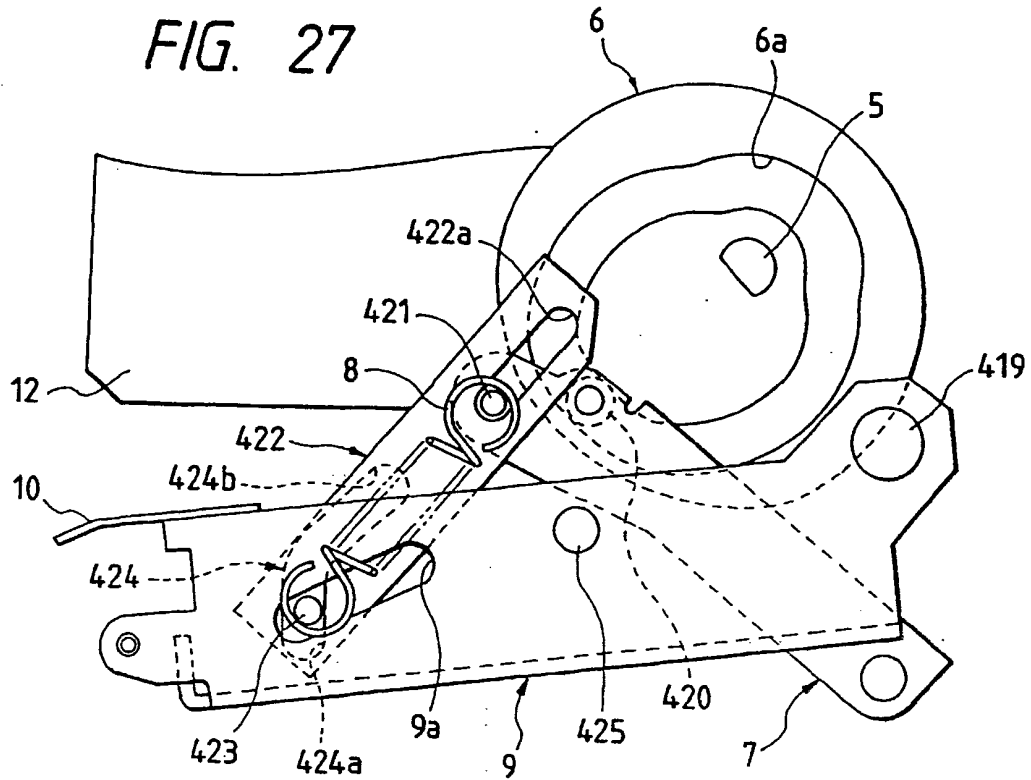


FIG. 28

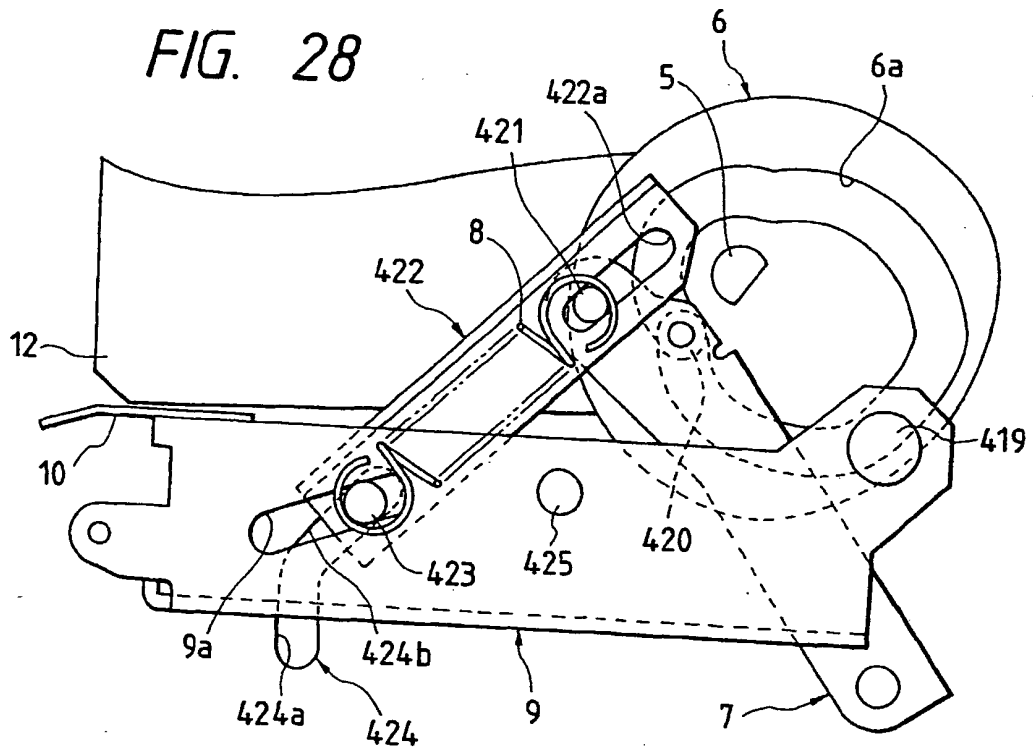


FIG. 29

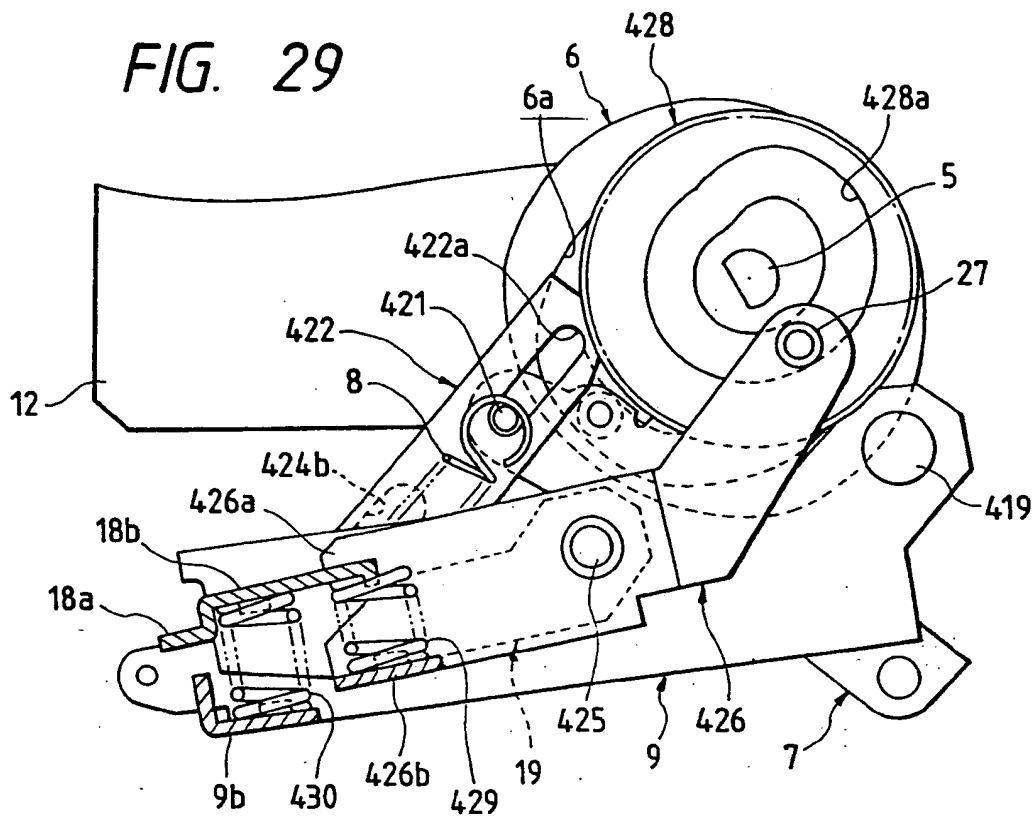
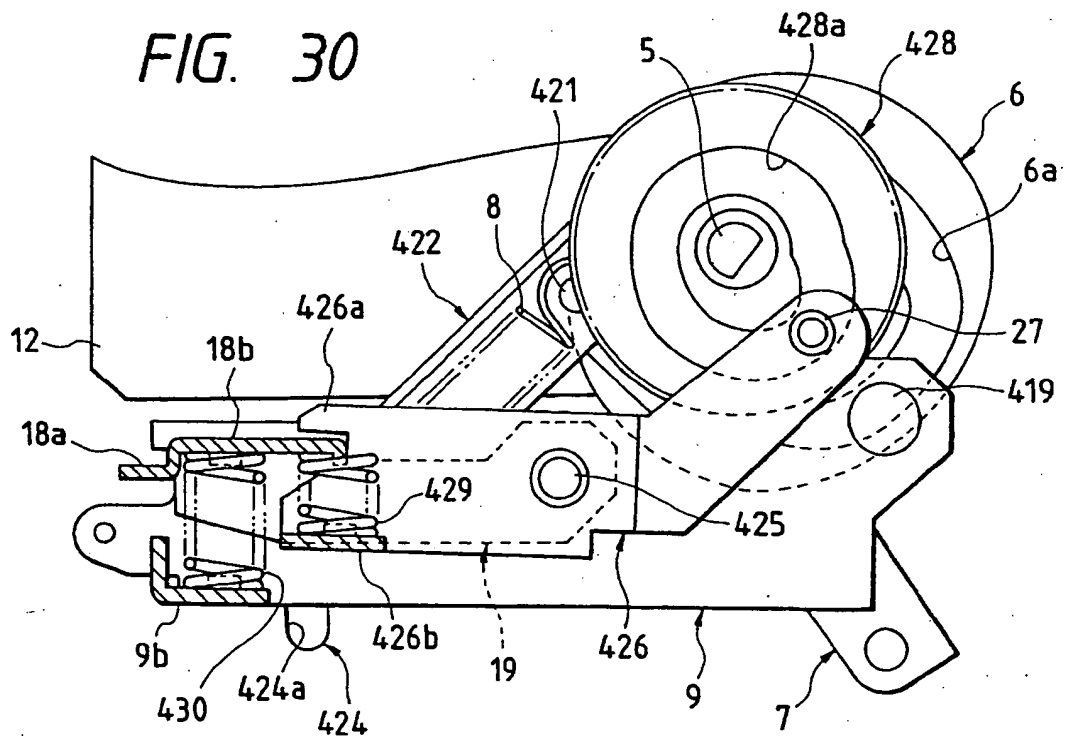


FIG. 30



**THIS PAGE BLANK (USPTO)**



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11) **EP 0 838 315 A3**

(12) **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3:  
18.08.1999 Bulletin 1999/33

(51) Int. Cl.<sup>6</sup>: **B27F 7/36, B27F 7/30,  
B27F 7/38, B27F 7/28**

(43) Date of publication A2:  
29.04.1998 Bulletin 1998/18

(21) Application number: **97118447.8**

(22) Date of filing: **23.10.1997**

(84) Designated Contracting States:  
**AT BE CH DE DK ES FI FR GB GR IE IT LI LU MC  
NL PT SE**  
Designated Extension States:  
**AL LT LV RO SI**

**20.12.1996 JP 34201796  
27.12.1996 JP 34956396**

(71) Applicant: **MAX CO., LTD.**  
**Chuo-ku, Tokyo (JP)**

(72) Inventor: **Yagi, Nobuaki**  
**Chuo-ku, Tokyo (JP)**

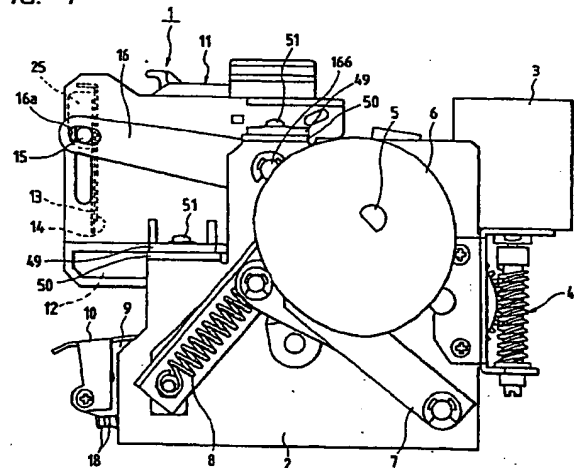
(74) Representative:  
**Turi, Michael, Dipl.-Phys. et al**  
**Samson & Partner**  
**Widenmayerstrasse 5**  
**80538 München (DE)**

(30) Priority: **23.10.1996 JP 28102896  
30.10.1996 JP 28871096  
05.11.1996 JP 29303796  
22.11.1996 JP 31243496  
22.11.1996 JP 31243596  
20.12.1996 JP 34199596**

(54) **Electric stapler**

(57) A driver unit for an electric stapler (1) comprises: a frame (2); a driver support member vertically movably mounted on the frame (2); a driver (13) having a plate-like shape, fitted to the driver member such that the driver (13) is vertically slidable in a predetermined range with respect to the driver support member; a driver hoist mechanism for driving the driver support member, driven by a motor (3) to lower from an upward standby position to eject a staple to clinchers (18) arranged right below the driver (13); and a vertical position adjusting mechanism provided between the driver support member and the driver (13), for adjusting a vertical position of the driver (13) with respect to the driver support member.

**FIG. 1**



**EP 0 838 315 A3**

European Patent  
Office

## EUROPEAN SEARCH REPORT

Application Number  
EP 97 11 8447

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Y	EP 0 475 436 A (MAX) 18 March 1992 * column 21, line 21-36; figures 1-12 *	1	B27F7/36
A	---	4-6,8	B27F7/30
Y	DE 12 24 268 B (UNIVERSUM-VERPACKUNGS-G.M.B.H.) * column 5, line 37-51; figure 1 *	1	B27F7/38
A	---		B27F7/28
A	EP 0 245 086 A (SWINGLINE) 11 November 1987 * column 2, line 42-57; figures 1-3 *	1	
A	US 4 716 813 A (PRUDENCIO) 5 January 1988 * column 4, line 28-39; figures 1,6 *	2	
A	US 4 978 045 A (MURAKAMI) 18 December 1990 * abstract; figures 1,6-11 *	5-7	
A	DE 20 00 473 A (SWINGLINE) 16 July 1970 * page 5, line 1-17; figures 1-7 *	7	
Y	EP 0 637 486 A (MAX) 8 February 1995 * column 4, line 26-30 * * column 5, line 20-41 * * column 6, line 19-32; figures 1-9 *	8	
Y	GB 769 544 A (SPEED PRODUCTS) * page 6, line 81-90; figures 12,17,22,28 *	8	
A	---	7	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 11 May 1999	Examiner Matzdorf, U
CATEGORY OF CITED DOCUMENTS X particularly relevant if taken alone Y particularly relevant if combined with another document of the same category A technological background O non-written disclosure P intermediate document T theory or principle underlying the invention E earlier patent document, but published on, or after the filing date D document cited in the application L document cited for other reasons & member of the same patent family, corresponding document			

EPO FORM 1503 03 82 (P04C01)





European Patent  
Office

Application Number

EP 97 11 8447

### CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims.

- ☐ Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claim(s):
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.

### LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

see sheet B

- ☒ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
- ☐ As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:
- ☐ None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:



European Patent  
Office

LACK OF UNITY OF INVENTION  
SHEET B

Application Number  
EP 97 11 8447

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. Claims: 1-4

a driver unit

2. Claims: 5,6

a staple detecting unit

3. Claims: 7,8

a staple feeding unit

# ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 97 11 8447

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

11-05-1999

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
EP 475436	A	18-03-1992	JP 2007667 C	11-01-1996
			JP 4129679 A	30-04-1992
			JP 7025039 B	22-03-1995
			JP 2024540 C	26-02-1996
			JP 4129680 A	30-04-1992
			JP 7041547 B	10-05-1995
			DE 69116774 D	14-03-1996
			DE 69116774 T	13-06-1996
			US 5346114 A	13-09-1994
			US 5269451 A	14-12-1993
DE 1224268	B		NONE	
EP 245086	A	11-11-1987	US 4720033 A	19-01-1988
			AT 93439 T	15-09-1993
			AU 590850 B	16-11-1989
			AU 7392887 A	01-12-1987
			CA 1281851 A	26-03-1991
			DE 3787113 D	30-09-1993
			DE 3787113 T	05-01-1994
			ES 2042559 T	16-12-1993
			JP 1500097 T	19-01-1989
			KR 9500170 B	11-01-1995
			MX 164988 B	13-10-1992
			WO 8706871 A	19-11-1988
US 4716813	A	05-01-1988	NONE	
US 4978045	A	18-12-1990	JP 1130902 A	23-05-1989
			JP 6030842 B	27-04-1994
			JP 1146674 A	08-06-1989
			JP 1887086 C	22-11-1994
			JP 6009792 B	09-02-1994
			JP 1152004 A	14-06-1989
DE 2000473	A	16-07-1970	FR 2028292 A	09-10-1970
			GB 1274121 A	10-05-1972
			JP 49006259 B	13-02-1974
			OA 3398 A	15-12-1970
			US 3602414 A	31-08-1971
EP 637486	A	08-02-1995	DE 69406861 D	02-01-1998
			DE 69406861 T	19-03-1998
			US 5454503 A	03-10-1995
GB 769544	A		DE 1181140 B	

EPO FORM P/0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 97 11 8447

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information

11-05-1999

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
GB 769544 A		FR 1090179 A	28-03-1955
		US 2938212 A	31-05-1960
		US 3133714 A	19-05-1964

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82